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Remediation by waste marble powder and lime of jarosite-rich sediments from Portman Bay (Spain)

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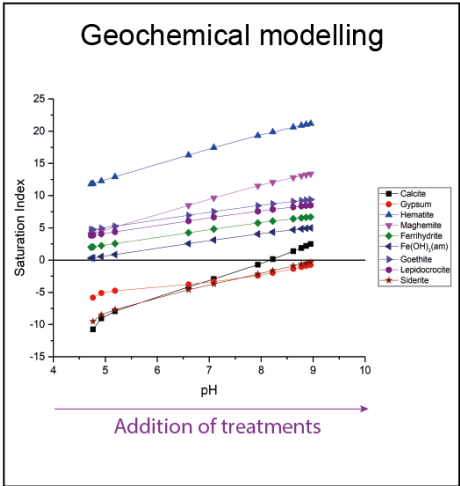
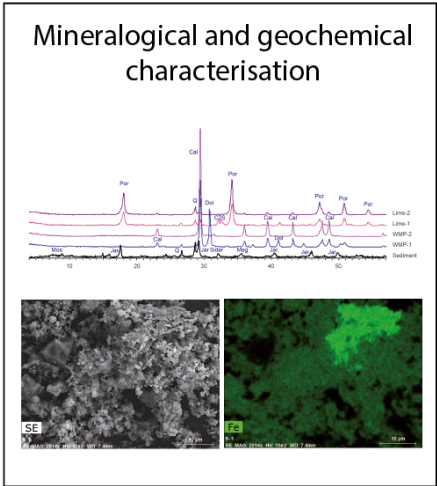
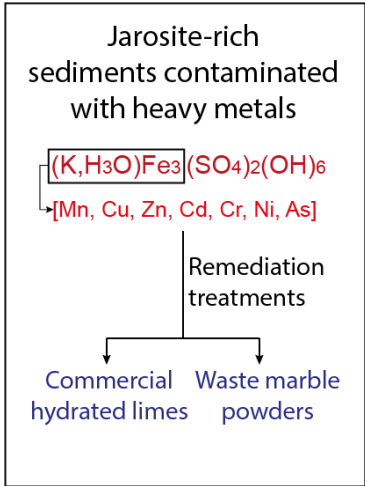
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1 **Remediation by waste marble powder and lime of jarosite-rich**  
2 **sediments from Portman Bay (Spain)**

3

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**26 Abstract**

27 We investigate the use of hydrated lime and calcite waste marble powder as remediation  
28 treatments of contaminated jarosite-rich sediments from Portman Bay (SE, Spain), one of the  
29 most contaminated points in the Mediterranean coast by mining-metallurgical activities. We  
30 tested two commercial hydrated limes with different  $\text{Ca}(\text{OH})_2$  percentages (28 and 60 % for  
31 Lime-1 and Lime-2 respectively) and two different waste marble powder, WMP, from the  
32 marble industry (60 and 96% of calcite for WMP-1 and WMP-2 respectively). Mixture and  
33 column experiments and modelling of geochemical reactions using PHREEQC were  
34 performed. Lime caused the precipitation of hematite, gypsum and calcite, whereas WMP  
35 treatments formed iron carbonates and hematite. The fraction of amorphous phases was  
36 mainly composed of iron oxides, hydroxides and oxyhydroxides that was notably higher in  
37 the lime treatment in comparison to the WMP treatment. The reactive surface area showed a  
38 positive trend with the amorphous phase concentration. Results highlighted the effectiveness  
39 of lime treatments, where Lime-2 showed a complete elimination of jarosite. Column  
40 experiments revealed a clear reduction of heavy metal concentration in the lixivate for the  
41 treated sediments compared to the original sediments. Particularly, Lime-2 showed the  
42 highest reduction in the peak concentration of Fe, Mn, Zn and Cd. The studied treatments  
43 limited the stabilisation of Cr and Ni, whereas contrarily As increases in the treated sediment.  
44 PHREEQC calculations showed that the most concentrated heavy metals (Zn and Mn) are  
45 stabilized mainly by precipitation whereas Cu, Pb and Cd by a combination of precipitation  
46 and sorption processes. This chemical environment leads to the precipitation of stable iron  
47 phases, which sorb and co-precipitate considerable amounts of potentially toxic elements.  
48 Lime is significantly more effective than WMP, although it is recommended that the pH  
49 value of the mixture should remain below 9 due to the amphoteric behaviour of heavy metals.

50

**51 Keywords**

52 Metal Precipitation; Heavy Metals; Amorphous Phases; Solid Bases; Jarosite.

## 53 1. Introduction

54 Portman Bay (SE, Spain) is one of the most contaminated points in the Mediterranean coast  
55 by mining-metallurgical activities and conforms a relevant example of jarosite-rich  
56 contaminated site. Portman Bay has been widely studied in different topics related to mobility  
57 of potentially toxic elements and their influence on ecotoxicological and human health  
58 (Alorda-Kleinglass et al., 2019; Ben Hamed et al., 2017; Cesar et al., 2009; Conesa and  
59 Schulin, 2010; García-Lorenzo et al., 2014; Martínez-Sánchez et al., 2008; Orozco et al.,  
60 1993; Pérez-Sirvent et al., 2018; Pérez-Sirvent et al., 2011; Pérez-Sirvent et al., 2007; Pérez-  
61 Sirvent et al., 2016; Perez-Sirvent et al., 2014) as well as a potential beach placer iron deposit  
62 (Manteca et al., 2014). Portman Bay area was mined from the time of the Roman Empire to  
63 1991 when the activity ceased. During most of its working life, the waste materials were  
64 discharged directly into the sea, originally in the inner part of the bay, but later on, the wastes  
65 were discharged farther offshore (García-Lorenzo et al., 2014; Martínez-Sánchez et al.,  
66 2008). The intensive mining activity discharged more than 57 million tonnes of waste  
67 materials which caused the filling up of the bay (Martínez-Sánchez et al., 2008). In 2015, the  
68 Spanish ministry and local governments started a restoration project where 2 Mm<sup>3</sup> of tailings  
69 are planned to be removed (Alorda-Kleinglass et al., 2019) (Fig. S1 of Supplementary  
70 Materials section displays the filling up area of the bay). As a consequence of this extended  
71 activity, waste materials have a complex spatial distribution along the bay, with graded  
72 bedding in some areas. The mineralogical composition of the landfills includes sulphides  
73 (galena, pyrite, and sphalerite), phyllosilicates (chlorite and muscovite), siderite, iron oxides,  
74 and alteration products such as jarosite, oxhydroxides, hexahydrite group minerals and  
75 copiapite. Besides, chemical residues from reagents (xanthates, cyanures) used in ore  
76 floatation, were also discharged with the mining wastes (Martínez-Sánchez et al., 2008).

77 Among those minerals, Jarosite ( $(K,H_3O)Fe_3(SO_4)_2(OH)_6$ ) is one of the most abundant in  
78 Portman Bay. Jarosite is a member of the isostructural jarosite-alunite group of minerals that  
79 occurs commonly in acidic ( $pH < 3$ ) and oxic environments, which include sulphide ore  
80 deposits, fluvial environments contaminated by acid rocks or acid mine drainages, wastes  
81 from the metallurgical extractive industry, acid sulphate soils and clay seams and beds  
82 (Dutrizac and Jambor, 2000; Hudson-Edwards et al., 1999; Smith et al., 2006).

83 Jarosite is of considerable geological, environmental, and metallurgical interest because it  
84 incorporates in its structure, sorbs and co-precipitates considerable amounts of potentially  
85 toxic elements such as As, Cr, Cd and Pb (Domènech et al., 2002; Dutrizac et al., 1980;

86 Dutrizac et al., 1996; Dutrizac et al., 1987; González-Ibarra et al., 2016; Gunneriusson et al.,  
87 2009; Smith et al., 2006). Specifically, several studies focused on the decomposition process  
88 of jarosite-type compounds in alkaline conditions have shown the metallurgical interest for  
89 the recovery of the contained metallic values (As, Zn, Cr, among others) (Mireles et al., 2016;  
90 Patiño et al., 2003; Patiño et al., 1998; Roca et al., 2006; Roca et al., 1993; Salinas et al.,  
91 2001).

92 Jarosite is relatively soluble and consequently, heavy metals incorporated in its structure can  
93 easily leak to the surrounding waters, which would turn into a major environmental problem  
94 affecting the aquatic related systems (Durães et al., 2017; Tang et al., 2018). These heavy  
95 metals may adversely affect soil ecology, agricultural production and water quality (Wang et  
96 al., 2001). Dissolved metals in waters may be stabilised when removed from acid conditions  
97 to alkaline environments ( $\text{pH} > 7$ ) by presumably converting them into oxide or oxyhydroxide  
98 phases. Most metals oxides or oxyhydroxides exhibit amphoteric behaviour. In other words,  
99 they are less soluble around pH 6 to 9 and they become more soluble at lower and higher  
100 pH's (Langmuir, 1997). The main alteration product of the jarosite is goethite when the  
101 alteration occurs in alkaline environments (Gasharova et al., 2005; Qian et al., 2019;  
102 Stoffregen, 1993; Stoffregen et al., 2000), although other phases are also expected such as  
103 oxides (hematite and magnetite), hydroxides (ferrihydrite and amorphous  $\text{Fe}(\text{OH})_3$ ) or  
104 oxyhydroxide (lepidocrocite and amorphous  $\text{FeOOH}$ ). However, very few studies are related  
105 to the behaviour and stability of toxic species in the structure of these compounds under  
106 alkaline environments (Patiño et al., 2013).

107 In situ chemical immobilisation is a remediation technique that decreases the concentration of  
108 dissolved contaminants by sorption on the solid phase and/or precipitation. A number of  
109 natural or synthetic materials, such as carbonates, phosphate rocks, cement, zeolites,  
110 municipal biosolids, and red mud have been recently tested in order to evaluate their ability to  
111 immobilise toxic trace metals (Patiño et al., 2013). Among them, mostly calcite ( $\text{CaCO}_3$ ) and  
112 hydrated lime ( $\text{Ca}(\text{OH})_2$ ) have been widely used for environmental studies, fundamentally in  
113 acid mine drainage waters (Acero et al., 2007; Bangira et al., 2017; Macías et al., 2012; Rose  
114 and Elliott, 2000; Simón et al., 2005; Soler et al., 2008). The neutralising reactions of acidic  
115 waters are fast and efficient and increase pH values up to 7. Hydrated lime is some orders of  
116 magnitude more soluble compared to  $\text{CaCO}_3$ , resulting final pH values higher than 11 when  
117 lime is dissolved (Bangira et al., 2017). However, calcite is less costly and abundant either as  
118 geologic material or as industrial by-product. In particular, waste marble powder, WMP, is an

119 industrial by-product resulting from mining, sawing, shaping and polishing of commercial  
120 marbles. WMP disposals constitute one of the most important concerns of the stone  
121 industries, consequently using WMP in soil remediation also offers a sustainable solution to  
122 the environmental problems of the natural stone industrial waste deposition.

123 Perez-Sirvent et al., (2007 and 2011) investigated the chemical immobilisation of  
124 contaminated sediments of the Portman Bay by adding WMP generated in a nearby natural  
125 stone industry, which was composed of dolomite (60%), calcite (38%), quartz (1%) and  
126 feldspar (1%). Results concluded that the stabilisation and immobilisation of the heavy  
127 metals using the dolomite WMP was effective for the studied sediments. Although these  
128 results were promising, the use of this dolomite WMP could be enhanced using a more calcite  
129 WMP, which is common in the most of the commercial marble industry, as well as using  
130 lime, a worldwide construction material and even more reactive than calcite. Moreover, most  
131 investigations in jarosite-rich sediments focus on water remediation or industrial recovery,  
132 and, however, very few studies are related to mineral reaction in the treated sediment in terms  
133 of the behaviour and stability of toxic species within the formed minerals.

134 In this paper, we evaluated and compare the use of calcite waste marble powder and hydrated  
135 lime as remediation treatment of contaminated sediments by heavy metals in jarosite-rich  
136 sediments from Portman Bay. We also investigated the geochemical reactions between the  
137 jarosite rich-sediments and added solid bases. Particularly, we characterised the precipitation  
138 of iron phases and geochemically simulated the precipitation and sorption processes, with an  
139 emphasis on the amorphous phases and its role in the immobilisation and stabilisation of the  
140 heavy metals released from the mining sediments to the existing water.

141

## 142 **2. Material and methods**

### 143 **2.1. Site description**

144 Contaminated sediments were collected in Portman Bay, Murcia, Spain, ( $37^{\circ}35'09.3''\text{N}$ ,  
145  $0^{\circ}50'53.5''\text{W}$ ). Sampling took place on July 2017 and February 2018. Ten samples were  
146 obtained at 60-100 cm depth, in the unsaturated zone (above sea level). The samples were  
147 taken in the same area of the coastline where Alorda-Kleinglass et al. (2019) installed  
148 piezometers for water table characterisation. Results from those piezometers indicate that  
149 groundwater table was always below the sampling depth. At sampling depth, the studied  
150 yellow sediment has a major concentration of jarosite and it is abundant and representative of

151 Portman bay. Later, the studied sediment was covered with a dark brown sandy and  
152 permeable sediment, with a variable depth along the Portman Bay. In the Supplementary  
153 Materials section, Figure S1 shows the sampling area (Fig. S1b), the covered and studied  
154 sediments (Fig. S1c). In the Portman Bay border, the studied sediment can be found a few  
155 centimetres depth (Fig. S1d), which demonstrates the complexity of the studied area. Samples  
156 were taken inland at 5-10 meters from the coastline with the aim of evaluating the jarosite-  
157 sediment fraction susceptible to interact with infiltrated meteoric water.

158 Two different waste marble powders (WMP-1 and WMP-2) were sampled from two landfills  
159 employed by local marble industries in Novelda, Spain. The purpose of testing two different  
160 waste materials was to test the effectiveness of WMP with different levels of  $\text{CaCO}_3$  in their  
161 composition. In addition, two commercial limes (Lime-1 and Lime-2),  $\text{Ca}(\text{OH})_2$ , employed as  
162 a commercial construction material, were chosen for their chemical purity, yielding 5 cases  
163 (original sediment and 4 mixtures) to be analysed.

164

## 165 **2.2. Sediment and precipitate characterisation**

166 The phase composition of sediments and precipitates was analysed by powder X-ray  
167 diffraction (XRD) on a Bruker D8-Advance diffractometer with mirror Goebel (non-planar  
168 samples) using the  $\text{CuK}\alpha$  radiation, a setting of 40 kV and 40 mA,  $2\theta$ : 3–60, the step size of  
169  $0.05^\circ$  and the scan step of 3s. XRD data were collected and interpreted using the X Powder  
170 software package, which allows the nonlinear least squares quantitative analysis for the  
171 phases identified and global amorphous stuff, overall from the database records. The  
172 qualitative search-matching procedure was based on the ICDD-PDF2 database (ICDD, 2003).  
173 The calculation of the global amorphous stuff considers that amorphous absorption  
174 contributes to the full-profile background and represents a percentage of amorphous phases in  
175 the sample (Martin Ramos, 2004). The presence of amorphous iron phases was evaluated  
176 combining Raman spectroscopy (FT-Raman Bruker RFS 100 operating at 1064nm) and the  
177 amorphous fraction obtained with XRD. Heavy metal concentration in sediments was  
178 measured with inductively coupled plasma mass spectrometry (ICP-MS, MS Analytical,  
179 Canada) after an acid digestion using a combination of hydrochloric, nitric, perchloric and  
180 hydrofluoric acids.



181 Field Emission Scanning Electron Microscope (FESEM, ZEISS Merlin VP Compact device)  
182 was used to characterise the precipitate forms and EDX (energy dispersive X-ray) was also  
183 applied to chemically analyse the elements associated with the FESEM images.

184 The colour of the solid bases, the original and treated sediments were estimated using the  
185 Munsell Soil Color Chart. Soil Color Charts offer an affordable way to evaluate and classify  
186 the colour of powdered solids. Munsell colour system is a colour space based on three  
187 properties of colour: hue, value (lightness), and chroma (colour purity).

188 The specific surface area (SSA) was determined by the nitrogen adsorption technique through  
189 the BET method (Rouquerol et al., 1994).

190 The particle size distribution was determined according to standard procedures (Gee and Or,  
191 2002) and classified according to USDA (U.S. Department of Agriculture) criteria.

192 Cation exchange capacity (CEC) was measured in air dried and sieved (2 mm) samples  
193 following the so-called displacement after washing method (Rhoades, 1982). Sodium acetate  
194 was used as the saturation solution, then ethanol was used to wash the excess of saturation  
195 salt, and finally ammonium acetate solution was used to replace adsorbed cations, according  
196 to Sumner and Miller (1996).

197

## 198 **2.3. Experiments: mixture experiments and lixiviation columns**

### 199 *2.3.1. Mixture experiments*

200 Jarosite-rich sediments were mixed with the four different treatments, composed of two  
201 additions of waste marble powder (WMP-1 and WMP-2) and two additions of lime (Lime-1  
202 and Lime-2). The employed mixture sediment:base ratios was 2:1. Mixtures of 50 g were  
203 obtained, and 50 g of deionised water were added to each mixture. The deionised water  
204 represents the meteoric water, which is always present in all the bay. Three replications were  
205 performed for each treatment and mixture ratio, and they all were preserved in 150 ml plastic  
206 containers (7.6 cm height and 5 cm diameter). Mixtures changed their colour and became  
207 consolidated in few hours (less than 24h). Then, they were dried in an oven at 40 °C during  
208 48h for mineralogical characterisation.

209

210

### 211 2.3.2. *Lixiviation columns*

212 Column experiments were developed to simulate the behaviour of passive treatments for  
213 remediation of acid mine drainage and to evaluate the reactivity of the original sediment and  
214 the mixtures with lime and WMP in contact with water. This static experiment aimed to  
215 determine the maximum amount of heavy metals that can leak from heavy-metal-bearing  
216 jarosite. This experiment simulates the interaction between water-sediment after water  
217 accumulations in the bay. We employed deionised water to evaluate the interaction between  
218 meteoric waters and the sediment/mixtures in the context of future passive treatments.  
219 Sediments are placed in the unsaturated zone above sea level and meteoric and superficial  
220 waters are more likely to react with treated sediments than with salty groundwater and  
221 seawater.

222 PVC columns of 73 cm height and 5 cm diameter were filled with mixtures of contaminated  
223 sediments and additions. Only mixtures with WMP-2 and Lime-2 additions were used  
224 because mixture experiments revealed those as the most effective treatments. All the columns  
225 were filled with 200 g of jarosite-rich sediments, 50 g of addition (relation 1:4) and 200 g of  
226 deionised water. Untreated sediments were tested in the same conditions although using 200  
227 g of sediment and 150 g of deionized water. The bottom of each column contained a sand  
228 filter to prevent loss of fine particles from the sediments. A valve at the bottom of the column  
229 controls the water flux. Deionised water was added to the five cases and the resulting leachate  
230 was regularly sampled between 5 to 8 days. Between two consecutive sampling days, the  
231 valve remained closed and water had no movement inside the column. Sampling interval was  
232 long enough to let water in the column to fill all sediment pores and to let reactions take place  
233 in the complete domain of the column. Collected aqueous samples were analysed through pH  
234 measurement (Crison 25+ pH meter;  $\pm 0.01$  accuracy) and ICP-MS analysis (VG PQ-ExCell,  
235 THERMO ELEMENTAL).

236

### 237 **2.4. Geochemical modelling**

238 The geochemical reactions of dissolution-precipitation and sorption were modelled with  
239 PHREEQC (*PH REdox EQUilibrium*) code using 3.4.0 version (Parkhurst and Appelo, 2013).  
240 PHREEQC calculates the saturation index, SI, as  $SI = \log(IAP/K)$ . IAP is the ion activity  
241 product and K is the equilibrium constant. The saturation index determines whether the water  
242 is saturated (equilibrium,  $SI = 0$ ), undersaturated (mineral dissolution,  $SI < 0$ ), or

243 supersaturated (mineral precipitation,  $SI > 0$ ) with respect to the given mineral or phase. The  
244 geochemical reaction simulations involve two steps: (1) jarosite dissolution until reaching the  
245 saturation. To estimate the saturation state of the heavy metal phases, we considered that  
246 jarosite dissolution is produced in the lixiviated water from the sediment in contact with  
247 deionised water using the chemical composition obtained in the column experiment. (2) The  
248 addition of different moles of  $\text{CaCO}_3$  and  $\text{Ca}(\text{OH})_2$  in different steps using the methodology  
249 described in Benavente et al., (2015), in isothermal conditions, through REACTION  
250 keyword. This keyword data block is used to define irreversible reactions that transfer  
251 specified amounts of elements to or from the aqueous solution during batch-reaction or  
252 transport calculations. Specific ion interaction theory is applied to estimate single-ion activity  
253 coefficients in electrolyte solutions using the Minteq.v4 thermodynamic database for the  
254 equilibrium constants.

255 Sorption reactions are modelled as surface complexation reactions of heavy metal ions on  
256 hydrous ferric oxide (Hfo), also referred to as ferrihydrite. The model uses the Gouy-  
257 Chapman equation to relate surface charge and potential, derived from Dzombak and Morel  
258 (1990). Ferrihydrite, like many other oxy-hydroxides, binds metals and protons on strong and  
259 weak sites and develops a charge depending on the ions sorbed. In our simulation, we will  
260 provide the concentration of adsorbed heavy metal on hydrous ferric oxide as the sum of  
261 adsorbed metals on strong and weak binding sites. Surface speciation has been performed at  
262 specified pH values fixed with NaOH (using “Fix\_H+” keyword defined in PHASES data  
263 block). The composition and other characteristics of an assemblage of surfaces are defined  
264 with the SURFACE data block. We selected Minteq.v4 database that contains  
265 thermodynamic data for a diffuse-double-layer surface named Hfo.

266

## 267 **Results and discussion**

### 268 **3.1. Mineralogical and geochemical characterisation of sediments and bases**

269 Mineralogical composition of the studied samples was mainly identified and quantified using  
270 XRD (Fig. 1). The XRD pattern of sediments from Portman Bay showed a low signal-to-  
271 noise ratio comparing to studied bases (Fig. 1a).

272 The studied sediments are mainly composed of jarosite, quartz, phyllosilicates and siderite  
273 and, in a minor proportion, magnetite (Fig. 1). The fraction of amorphous phase is significant,  
274 mainly due to the presence of iron oxides, hydroxides and oxyhydroxides. The two most

275 important major elements are Fe and S, with a concentration of 32.4 and 7.7 % of the total  
276 weight respectively. The concentration of the heavy metals revealed the contaminated nature  
277 of the studied sediments, particularly the concentration of lead, zinc, arsenic, manganese and  
278 chromium (Table 1).

279 This geochemical and mineralogical composition is different to previous studies (Pérez-  
280 Sirvent et al., 2007; Martínez-Sánchez et al., 2008; Pérez-Sirvent et al., 2011; Pérez-Sirvent  
281 et al., 2016), which reflects the variability of the mining wastes and complexity of the studied  
282 area. Although XRD patterns of the sediment indicated an absence of characteristic peaks for  
283 heavy-metal-bearing minerals, they can be presented at small amounts (below of the  
284 detection limit of the XRD technique) as well as adsorbed or structurally incorporated into  
285 jarosite.

286 Waste marble powders present different mineralogical composition according to their source.  
287 WMP-1 consists of calcite, dolomite and quartz whereas WMP-2 only contains calcite and  
288 amorphous phase. The fraction of amorphous phase is scarce for both WMP (Table 2). The  
289 studied limes have different chemical purity. Lime-1 is composed of portlandite, calcite, C2S  
290 and quartz, and Lime-2 only presents portlandite and calcite (Table 2). The fraction of  
291 amorphous phase is important due to the presence of the analysed portlandite, which causes a  
292 broadening of the XRD peaks due to crystalline imperfections and other structural features  
293 (Sanjuán et al., 2019) (Fig.1).

294 According to the USDA criteria, the untreated sediment was a clear sand (99/1/0 for  
295 sand/silt/clay, respectively). WMP-1 and WMP-1 were classified as a silty clay material  
296 (0/58/42 and 1/74/25, respectively) whereas Lime-1 and Lime-2 presented a silty loam  
297 particle size distribution (14/79/7 and 15/57/28, respectively) with 100% of particles below  
298 0.2 mm.

299

### 300 **3.2. Evolution of sediments by mixture with alkaline treatments**

301 Results highlight significant differences in the reaction between the jarosite-rich sediments  
302 and solid bases (Table 2). Thus, the addition of lime caused the precipitation of hematite,  
303 gypsum and calcite, whereas waste marble powders form iron carbonates (ankerite-siderite)  
304 and, in a minor amount, hematite (Figs. 1 and 2). The elimination of jarosite was almost  
305 complete for the treated sediment with Lime-2 because it has more concentration of  
306 portlandite than Lime-1. For waste marble powders, the reaction was uncompleted, remaining

307 more than 50% of jarosite in the treated sediment. Figures 3g and 3h show the dissolution  
308 forms on the jarosite surface although most of jarosite in the treated sediment with WMP  
309 remains. In the Supplementary Materials section, we provide the EDX spectra of FESEMs for  
310 solid phases in Figure 3 of the untreated and treated sediments, which highlights the  
311 complexity of the precipitated minerals.

312 The presence of amorphous oxides, hydroxides and oxyhydroxides was evaluated by the  
313 amorphous fraction obtained with XRD, Raman, CEC and N<sub>2</sub> adsorption characterisations,  
314 FESEM observations and colour variations. The amorphous fraction increased notably with  
315 the lime treatment in comparison to the carbonate mixture (Table 2).

316 The XRD patterns of the treated sediments also displayed a low signal-to-noise ratio,  
317 similarly to Portman Bay sediments (Fig. 1a). The poor quality of the XRD of the treated  
318 sediments indicates the abundance of amorphous oxides and oxyhydroxides. Amorphous  
319 solids lack of periodicity and atoms are randomly distributed; therefore, X-rays will be  
320 scattered leading to a large bump and high background through the XRD pattern. Contrary,  
321 crystalline minerals cause a discrete XRD pattern with high intensity and narrow peaks  
322 whereas amorphous precipitates act as a material with a diffuse XRD pattern as it occurs in  
323 the XRD patterns of the treated sediments (Fig. 1b). Raman spectra were in concordance with  
324 XRD analysis. They reflected the jarosite reduction and the formation of amorphous oxides  
325 and oxyhydroxides by the addition of treatments, mainly by the lime treatments. The  
326 formation of poorly crystalline iron compounds is characterised by broad bands (Fig. 2).

327 Iron oxides, hydroxides and oxyhydroxides have a considerable specific and reactive surface  
328 area compared to other minerals found in the studied samples (Langmuir, 1997). The lack of  
329 well-defined crystal structure as well as the amorphous form (Fig. 3) cause an important  
330 fraction of microporosity (Benjamin, 1983). SSA and CEC values notably increased with the  
331 lime treatment in comparison to the WMP treatment and the original jarosite-rich sediments.  
332 Tables 2 and 3 relate the evolution of SSA and the amorphous fraction obtained using XRD  
333 in the treated sediments and highlight the contribution of the amorphous oxides and  
334 oxyhydroxides to its reactive surface area.

335 Although Raman spectra strongly depend on the studied area of the sample, results  
336 corroborated the mineral composition obtained with XRD and showed an increase in the  
337 bands of related oxides, hydroxides and oxyhydroxides (Fig. 2) (Das and Hendry, 2011;  
338 Kerolli-Mustafa et al., 2013). Broad bands from 600-900 cm<sup>-1</sup> are assigned to poorly or

339 microcrystalline oxyhydroxides similar to ferrihydrite characterised in Das and Hendry  
340 (2011).

341 The colour evolution of the treated sediments reflects the mineralogical changes on Fe-  
342 minerals and confirmed the formation of iron oxides, hydroxides and oxyhydroxides. The  
343 colour of iron phases ranges gradually from yellow to dark-brown through black, depending  
344 on the degree of hydration, particle size and shape, and crystal structure (Chesworth et al.,  
345 2008). The original Portman sediment was yellow (5Y 7/6). The addition of both waste  
346 marble powders caused a light-yellow mixture (5Y 7/3) and therefore it slightly varied the  
347 original sediment colour. However, the addition of lime reddened the original sediment.  
348 Lime-sediment mixtures were bright reddish brown, although Lime-2 had the Chroma value  
349 (more reddish) higher (5YR 5/8) than Lime-1 (5YR 5/6). Colour evolution is in concordance  
350 with the increase of amorphous fraction obtained using XRD, CEC and SSA, particularly for  
351 lime mixtures (Tables 2 and 3) and amorphous fraction obtained using XRD in the treated  
352 sediments.

353

### 354 **3.3. Lixiviation columns**

355 Table 4 shows the reactivity of the original sediment and the mixtures Lime-2 and WMP-2 in  
356 contact with water. When water flowed through the sediment, heavy metal concentration  
357 increased by the dissolution of heavy-metal-bearing minerals (jarosite family and heavy  
358 metal minerals) as well as by ion-exchange reactions in minerals. These results demonstrate  
359 the potential toxicity of the sediment when it interacts with water. However, the  
360 concentration of the heavy metals in the lixiviated water with the contaminated sediment is  
361 small compared to their original concentration in the sediment. For example, concentrations  
362 of Pb, Zn, As, and Mn in the sediment were respectively 3955, 2018, 1664 and 1966 mg kg<sup>-1</sup>  
363 whereas their peak concentrations in the lixiviated water were 0.05, 18.23, 0.03 and 11.01 mg  
364 kg<sup>-1</sup>, respectively (Table 4).

365 Both treatments Lime-2 and WMP-2 reduced the mobilisation of the heavy metals from the  
366 sediment. However, heavy metal immobilisation with lime treatment was significantly more  
367 effective than WMP treatment in reducing concentrations of soluble and ion-exchangeable  
368 metal (Table 3). The reactive or neutralising component in the lime is portlandite (Ca(OH)<sub>2</sub>)  
369 whereas WMP is calcite (CaCO<sub>3</sub>). The enhanced effectiveness of Ca(OH)<sub>2</sub> compared to  
370 CaCO<sub>3</sub> was predominantly attributable to the higher initial sediment pH >9 (Table 4) with the

371 former treatment, which contributed to reduce trace metal mobility by adsorption, co-  
372 precipitation, encapsulation and amorphous iron minerals (Langmuir, 1997; Smith et al.,  
373 2006; Stoffregen, 1993; Stoffregen et al., 2000).

374 Metals oxyhydroxides are amphoteric phases and they become more soluble at low and high  
375 pH's (Langmuir, 1997). pH values in the column experiments were similar for untreated  
376 sediment (5.8-7.0) and treated with WMP (6.5-7.4) whereas pH of the treated sediment with  
377 lime reaches higher values (8.5-9.0). This behaviour might limit the use of lime for the  
378 sediment remediation and the lime dose should be carefully chosen to obtain  $\text{pH} < 9$ .

379 Heavy metal stabilisation depends on the element although it can be considered effective  
380 after 15 days of experiment, especially for Zn, Cd, Pb and Mn. Both treatments did not  
381 benefit the stabilisation of Cr and Ni, although these heavy metals presented a low  
382 concentration in the sediment (Table 1).

383 However, arsenic behaved differently. Although its concentration in the lixiviated water from  
384 both original and treated WMP-2 sediments was low, its concentration in Lime-2 treatment  
385 was higher than in the original (Table 4), contrarily to the rest of the analysed heavy metals.  
386 This discrepancy can be attributed to the sorption reactions and its dependence with pH of  
387 As(V), the more stable arsenic aqueous phase in our oxidizing experimental conditions.  
388 Williams et al. (2003) concluded that from pH 3 to 7 the percentage of adsorbed As(V)  
389 decreases slightly from approximately 95 to 85%. As the pH increases from 7 to 10, the  
390 percentage of As(V) adsorbed drops dramatically, decreasing to approximately 40 to 50%  
391 between pH 9 and 10. This behaviour is typical of anion adsorption onto variably charged  
392 surfaces and results from the pH-dependent surface charge and aqueous speciation of As(V).  
393 For  $\text{pH} \leq 7$  (in original and WMP treated sediments), As(V) exists predominately as  $\text{H}_2\text{AsO}_4^-$   
394 and is attracted to positively charged sediment surfaces (e.g., Fe oxides). At high pH values  
395 (in lime treated sediments), As(V) exists as an anion in the form  $\text{HAsO}_4^{2-}$  and the Fe oxide  
396 surfaces become increasingly negatively charged. The repelling negative charges between the  
397 sediment particle and the As(V) ion help to explain the decrease in As(V) adsorption with an  
398 increase in pH. These results indicate that pH would have a very strong effect on As(V) water  
399 concentration and transport, with a decreasing of the adsorption capacity by almost one order  
400 of magnitude in moving from approximately pH 7 to 9.

401 The reactivity of this type of jarosite-rich sediments will lead to serious problems for the  
402 environment if they are exposed to waters. In particular, in Portman Bay, the connexion

403 between sediments and seawater causes a dramatic effect on the ecotoxicological and human  
404 health. Alorda-Kleinglass et al. (2019) investigated the contribution of the remobilisation and  
405 transfer of dissolved metals from the mine tailing deposits to the coastal waters (both  
406 submarine groundwaters and porewaters) of Portman Bay. They concluded that  
407 concentrations of dissolved metals in coastal waters are important, although they are  
408 significantly reduced by the presence of dissolved iron that acts as a geochemical barrier and  
409 by the co-precipitation of dissolved metals with iron hydroxides supplied by submarine  
410 groundwater discharges.

411

### 412 **3.4. Geochemical modelling**

413 The final pH of lixiviates from treated sediments (Table 4) and their chemical composition  
414 varied with each treatment. The lixivate for the WMP mixture presented a neutral pH value,  
415 with a chemical composition rich in  $\text{Ca}^{2+}$  and  $\text{HCO}_3^-$ . However, lime mixture reached  
416 alkaline pH conditions and the chemical composition of the resulting water contained  $\text{Ca}^{+2}$   
417 and  $\text{OH}^-$ . These conditions caused different reaction pathways between jarosite and solid  
418 bases that lead to a specific mineralogical composition of treated sediment as well as metal  
419 retention characteristics.

420 The geochemical simulations of dissolution-precipitation considered (1) that jarosite  
421 dissolution was produced in the lixiviated water from the sediment (Table 4); and (2) the  
422 addition of  $\text{CaCO}_3$  and  $\text{Ca(OH)}_2$  for the treatments with WMP and lime, respectively. Results  
423 from PHREEQC simulations estimated that the lixivate for the WMP mixture was  
424 supersaturated in ankerite-siderite (Fig. 4), although only ankerite (iron-bearing dolomite)  
425 was detected with XRD in the mixture experiment (Table 2). For the lime treatment, the  
426 theoretical pore water had an alkaline pH value and it was supersaturated in gypsum and  
427 siderite (Fig. 4). In the mixture experiment (Table 2), we detected gypsum in both lime  
428 treatments whereas siderite only was found in the Lime-2 mixture. Both WMP and lime  
429 treatments were supersaturated in iron oxides, hydroxides and oxyhydroxides minerals and  
430 amorphous phases non-detectable by the employed techniques. In PHREEQC calculations,  
431 we used iron oxides, hydroxides and oxyhydroxides that potentially can precipitate from the  
432 lixiviated water, which include the following minerals and amorphous (am) phases: for  
433 oxides: Hematite- $\text{Fe}_2\text{O}_3$ , Maghemite  $\text{Fe}_2\text{O}_3$ ; for hydroxides: Ferrihydrite- $\text{Fe(OH)}_3$ ,  
434  $\text{Fe(OH)}_3(\text{am})$ ; and for oxyhydroxides: Goethite- $\text{FeOOH}$ , Lepidocrocite- $\text{FeOOH}$ .



435 We also evaluated the saturation stage evolution of the heavy metals phases that potentially  
436 can be presented in the lixiviated water of the treated sediment:  $\text{Cr}(\text{OH})_3(\text{am})$ ,  $\text{Cr}(\text{OH})_3$ ,  
437  $\text{Ni}(\text{OH})_2$ ,  $\text{Cu}(\text{OH})_2$ , Zincite- $\text{ZnO}$ ,  $\text{Zn}(\text{OH})_2$ ,  $\text{Zn}(\text{OH})_2(\text{am})$ ,  $\text{Zn}(\text{OH})_2(\text{beta})$ ,  $\text{Cd}(\text{OH})_2(\text{am})$ ,  
438  $\text{Cd}(\text{OH})_2$ ,  $\text{CdSO}_4 \cdot \text{H}_2\text{O}$ ,  $\text{FeAsO}_4 \cdot 2\text{H}_2\text{O}$ ,  $\text{Zn}_3(\text{AsO}_4)_2 \cdot 2.5\text{H}_2\text{O}$ ,  $\text{Pb}_3(\text{AsO}_4)_2$ ,  $\text{Cu}_3(\text{AsO}_4)_2 \cdot 2\text{H}_2\text{O}$ ,  
439  $\text{Mn}_3(\text{AsO}_4)_2 \cdot 8\text{H}_2\text{O}$ , Bixbyite-  $\text{Mn}_2\text{O}_3$ , Hausmannite-  $\text{Mn}_3\text{O}_4$ , Manganite-  $\text{MnOOH}$ ,  
440 Pyrochroite-  $\text{Mn}(\text{OH})_2$ , Pyrolusite-  $\text{MnO}_2$ , Anglesite-  $\text{PbSO}_4$ , Cerrusite-  $\text{PbCO}_3$ ,  
441 Hydrocerrusite-  $\text{Pb}_3(\text{OH})_2(\text{CO}_3)_2$ ,  $\text{Pb}(\text{OH})_2$ .

442 The evolution of the saturation index of the studied heavy metal phases is similar in both  
443 treatments, although the addition of lime reaches higher saturation index values (Fig. 4). For  
444 both treatments, Cd, Ni and As phases are undersaturated and they cannot be removed from  
445 lixiviated waters by precipitation, particularly in arsenates where the saturation index is  
446 sensitive to pH variations. However, most of the Zn, Mn, Cu, Cr and Pb phases are  
447 supersaturated, particularly for the lime treatment, which indicates that they also can be  
448 removed by co-precipitation with iron precipitates.

449 Iron oxides, hydroxides and oxyhydroxides minerals are more stable thermodynamically than  
450 amorphous phases, but short-term kinetics reasons explain the metastable existence of  
451 hydrated, poorly crystalline iron oxides, hydroxides and oxyhydroxides phases in treated  
452 mixtures. According to Gay-Lussac-Ostwald or Ostwald step rule, the nucleation of a more  
453 soluble phase (such as amorphous or a metastable phase) is kinetically favoured over less  
454 soluble analogues (such as calcite) because of the lower interfacial energy (and thus lower  
455 nucleation energy) between minerals and water (Langmuir, 1997). This process was  
456 enhanced in our study because pH in the lixiviate increases and amorphous iron oxides,  
457 hydroxides and oxyhydroxides become more supersaturated. As the supersaturation of the  
458 solution is sufficiently high, the amorphous phases suffer rapid nucleation that may lead to  
459 the precipitation of low crystallinity and amorphous forms (Fig. 3).

460 Lime treatment forms more amorphous phases with reactive surface areas (Table 3) that can  
461 also remove heavy metals by sorption reactions. Sorption of heavy metals comprises a whole  
462 suite of reactions ranging from adsorption to solid solution and mineral precipitation and they  
463 may be sequential depending on the geochemical environment. Often there is an initial fast  
464 adsorption step followed by a slow step where the adsorbed species are incorporated into the  
465 crystal structure to form a solid solution (Appelo and Postma, 2005).

466 Sorption of heavy metals on amorphous iron oxyhydroxide varies with pH as its surface  
467 becomes protonated or deprotonated as a function of pH. All metals show low sorption at low  
468 pH and increased sorption as pH increases, consistent with the amphoteric behaviour of the  
469 oxide or hydroxide (Langmuir, 1997; Appelo and Postma, 2005). Figure 5 depicts the  
470 variation of concentration of heavy metal in the solution and on the hydrous ferric oxide at  
471 different pH values calculated using PHREEQC. Adsorption sites on hydrous ferric oxide are  
472 termed Hfo\_ (e.g.: Hfo\_OPb<sup>+</sup> for Pb<sup>2+</sup> sorbed on the hydrous ferric oxide, Hfo) and it is given  
473 by the sum of strong and weak binding sites. We did not include the calculations for Cr due  
474 to the lack of conscience in the databases. Cr presents the lowest concentration in the  
475 lixiviated water (Table 4) and the estimation of the sorption process of heavy metals by the  
476 amorphous amorphous oxides and oxyhydroxides is not affected.

477 The sorptive abilities of minerals are proportional to their surface areas. We modelled the  
478 sorption process using the specific surface area of treated sediment (Table 3). For these  
479 specific surface area values, the concentration of heavy metal on the hydrous ferric oxide for  
480 both treatments were similar and therefore Figure 5 does not differentiate between them. For  
481 example, for a pH=7 Hfo\_OPb<sup>+</sup> is  $1.705 \cdot 10^{-6}$  m and  $1.689 \cdot 10^{-6}$  m for a specific surface area of  
482  $36.06 \text{ m}^2 \text{ g}^{-1}$  (lime) and  $7.86 \text{ m}^2 \text{ g}^{-1}$  (WMP), respectively.

483 Cu and Pb present the maximum concentration on the hydrous ferric oxide (Fig. 5a). Sorbed  
484 concentrations of Cd and Ni increase as increases pH and become more concentrated than in  
485 the solution for pH>9 (Fig. 5a). Mn and Zn concentration in the solution is higher than sorbed  
486 on the hydrous ferric oxide (Fig. 5b). Adsorption affinity of different metal cations obeys the  
487 following tendency according to Irving-Williams (1959) series:

488  $\text{Pb} > \text{Cu} > \text{Cd} > \text{Ni} > \text{Zn} > \text{Mn} > \text{Ca}$

489 Sorption process is therefore expected for Pb and Cu due to its strong affinity for binding  
490 sites at low pH values and also to their low concentrations (Table 4). Pb can occupy binding  
491 sites without reaching concentrations where Pb-bearing minerals are supersaturated (Fig. 4).  
492 However, the initial Cu concentration in lixiviate waters is important and its concentration on  
493 the surface may lead to mineral precipitation. Consequently, Pb and Cu may occupy most of  
494 the sorption sites and limit the sorption process for the rest of the heavy metals, which are  
495 more concentrated in the initial lixiviate waters than Pb and Cu. Other species highly  
496 concentrated as Ca<sup>2+</sup> from the treatments may also compete by sorption sites and decrease the  
497 sorption process. Cd and Ni sorption may be important comparatively to precipitation process

498 for  $\text{pH} > 9$  in the lime treatment, whereas the sorption process for Mn and Zn will be scarcer  
499 compared to mineral precipitation. Mn and Zn present the highest concentration in lixivate  
500 waters and reach high supersaturation values (Fig. 4).

501 In the previous section, we discussed that treatments do not stabilize arsenic in the lixivate  
502 waters because of sorption reactions of As(V) dependent on pH (Fig. 5b). Arsenate will be  
503 attracted to positively charged surfaces and repelled from negative surfaces and so will  
504 exhibit high sorption at low pH and low sorption at high pH (Appelo and Postma, 2005).  
505 Consequently, As cannot be removed from the lixiviated waters by co-precipitation nor  
506 sorption reaction, which explains the increment of As in the lixiviated waters of the treated  
507 sediment compared to the untreated sediment.

508 Figures 5 and 6 also highlight the amphoteric behaviour of As, Cr, Cu, and Zn phases, being  
509 negligible for Fe, Ni, Cd, Pb, and Mn phases. This behaviour can be related to the decline of  
510 the saturation index for  $\text{pH} > 9$  in lime treatment and  $\text{pH} > 8$  in WMP treatment.

511 The effectiveness in the heavy metal stabilisation by lime is due to basic pH values that can  
512 be reached. This chemical environment leads to the precipitation of more stable phases in  
513 form of oxides, hydroxides and oxyhydroxides, which sorbs and co-precipitates considerable  
514 amounts of potentially toxic elements. Langmuir (1997) argued that due to their low  
515 concentrations of heavy metals in waters it is difficult to distinguish whether the  
516 concentration of heavy metal on the solid is due to adsorption or is due to the formation of a  
517 particular solid solution and precipitation or both processes. According to the geochemical  
518 modelling (Figs. 4 and 5) and the reduction of heavy metals by the treatments (Table 4), Zn  
519 and Mn, that present the highest values of concentration, are expected to be stabilized mainly  
520 by precipitation, and Cu, Pb and Cd by both precipitation and sorption. Ni and Cr do not  
521 undergo a significative reduction in the lixiviated water and As on the contrary, increases its  
522 concentration in the treated sediment.

523 Finally, the gypsum precipitation in the lime treatment produces an interparticle pore  
524 clogging that reduces the hydraulic conductivity of the remediated sediment, and  
525 consequently, the water-sediment interaction after the sediment treatment.

526

#### 527 **4. Conclusions**

528 We have studied jarosite-rich sediments from Portman Bay, one of the most contaminated  
529 points in the Mediterranean Sea by mining-metallurgical activities. Our results revealed that

530 the precipitation of iron oxides, hydroxides and oxyhydroxides in the treated jarosite-rich  
531 sediments as result of the proposed treatments play a critical role in the immobilisation of  
532 heavy metals. These iron phases sorb and co-precipitate considerable trace metals, decreasing  
533 their mobility and potential bioavailability. Iron phases were mostly found in the amorphous  
534 fraction and they presented a large specific surface area and cation-exchange capacity that  
535 enhances their superficial reactivity. These phases precipitated from the jarosite dissolution  
536 reached high supersaturation values and formed within a few hours (less than 24h). Lime was  
537 more effective, than waste marble powder, especially for Zn, Cd, and Mn where lime reduces  
538 more than 95% of their concentration in the lixiviated water. PHREEQC calculations also  
539 showed that most of the Zn, Mn, Cr, Cu and Pb phases are supersaturated (Fig. 4),  
540 particularly for the lime treatment, indicating that they can be removed by co-precipitation  
541 with iron precipitates. Particularly, Cu, Pb and Cd (Fig. 5a) present strong sorption on  
542 amorphous iron oxyhydroxides and their removal are caused by a combination of  
543 precipitation and sorption processes. Both Lime-2 and WMP-2 treatments did not benefit the  
544 stabilisation of Cr and Ni, although their concentration in the sediment was low. Contrarily,  
545 As concentration in lime treatment was higher than in the untreated and WMP-treated  
546 sediment due to amphoteric behaviour and sorption reactions that depend on pH.

547 The heavy metal concentration in lixiviates from both the original and the treated sediments  
548 was controlled by the jarosite solubility, the pH and the interaction between these two factors.  
549 Higher levels of  $\text{Ca(OH)}_2$  in lime and its higher reactivity compared to  $\text{CaCO}_3$  mostly explain  
550 the better performance of lime versus waste marble powder. Lime is a worldwide accessible  
551 construction material, and its higher reactivity permits a reduction in the required quantities.  
552 However, due to the amphoteric behaviour of some heavy metal phases, the pH of the  
553 mixture should remain below 9. Another weakness of using lime is the increase in the  
554 concentration of As. Although lime is more effective than waste marble powder in metal  
555 immobilisation for the studied Portman sediment, the use of this industrial sub-product  
556 presents a substantial environmental benefit and lower cost, and consequently, it should also  
557 be considered as a soft treatment in contaminated-soil remediation.

558 As a consequence, the movement of sediments to another site would involve a change in the  
559 potential mobility of the associated metals. The high reactivity of jarosite with high amounts  
560 of heavy metals would give rise to a serious risk if they were moved, particularly if they  
561 reached a location well-connected to meteoric waters. In such a case, an important amount of  
562 heavy metals could be released, with severe consequences to the environment.

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754 metal contaminated site. *J. Hazard. Mater.*, 88(1): 63-74. DOI:10.1016/S0304-  
755 3894(01)00289-8  
756

757 Table 1. Concentration ( $\text{mg kg}^{-1}$ ) of the heavy metals in the studied sediment.

Element	Cr	Ni	Cu	Zn	As	Cd	Pb	Mn
<b>mg kg<sup>-1</sup></b>	14.0	6.7	37.8	2018	1664	2.1	3955	1967

758

759

760 Table 2. Mineralogical composition of the original and treated sediments with waste marble powders  
 761 (WMP-1 and WMP-2) and lime (Lime-1 and Lime-2). Jar: jarosite; Sider: Siderite; Mag: magnetite;  
 762 Hem: Hematite; Ank: Ankerite; Cal: calcite; Dol: dolomite; Por: Portlandite; Gyp: gypsum; Q:  
 763 quartz; Mos: muscovite; C2S: Larnite; Amo: amorphous phase.

Sample	Jar	Sider	Mag	Hem	Ank	Cal	Dol	Por	Gyp	Q	Mos	C2S	Amo
<b>Sediment</b>	45	8	6							11	10		20
<b>Lime-1</b>						15		28		3		40	14
<b>Lime-2</b>						30		60					10
<b>Original WMP-1</b>						60	32			2			6
<b>Original WMP-2</b>						96							4
<b>Treated Lime-1</b>	10			6		26			21	6	6		25
<b>Treated Lime-2</b>		3		4		38			30	4	5		16
<b>Treated WMP-1</b>	26			2	19	42				2			9
<b>Treated WMP-2</b>	33			1	8	53							5

764

765 Table 3. Specific surface area (SSA) and cation-exchange capacity (CEC) of the original and treated  
 766 sediments with waste marble powders (WMP-1 and WMP-2) and lime (Lime-1 and Lime-2).

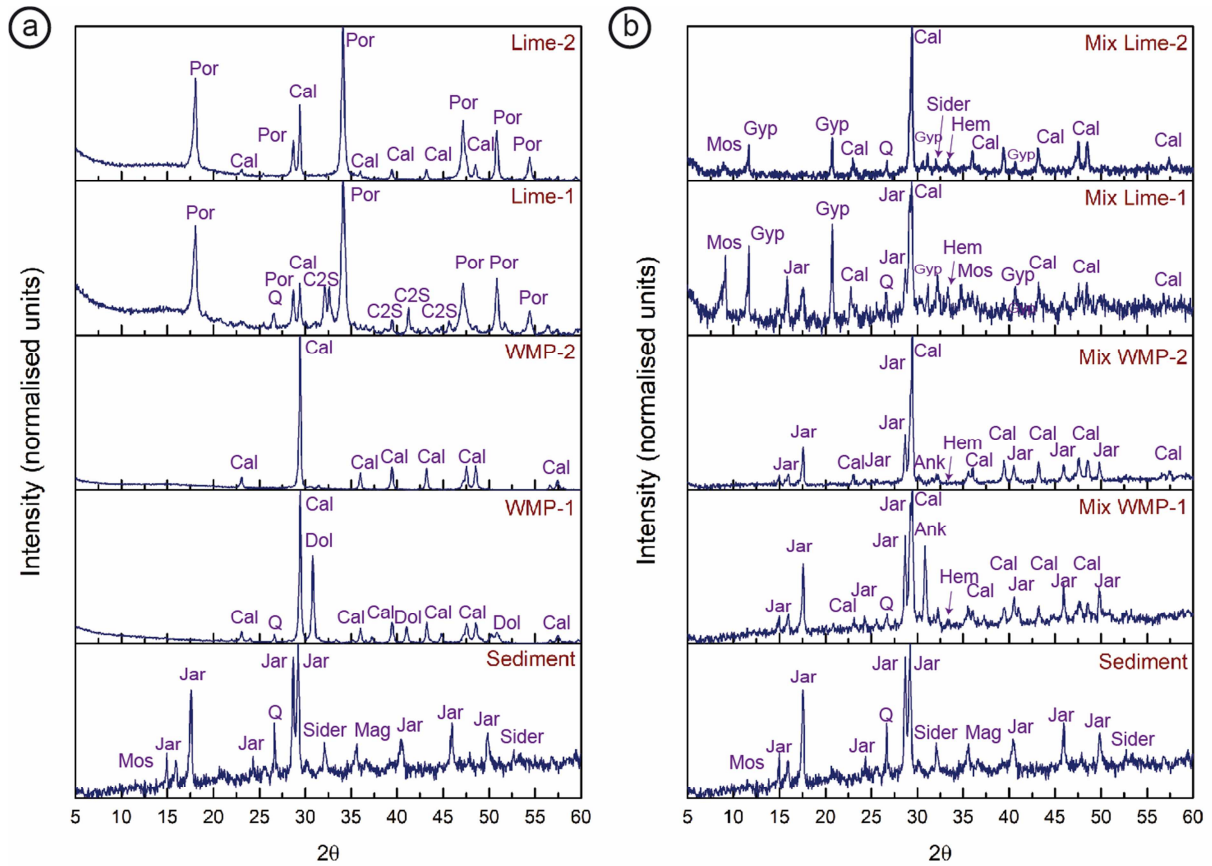
Sample	SSA ( $\text{m}^2 \text{g}^{-1}$ )	CEC (meq/100 solid)
<b>Sediment</b>	11.25	3.54
<b>Mix Lime-1</b>	43.89	18.58
<b>Mix Lime-2</b>	36.06	17.43
<b>Mix WMP-1</b>	8.56	2.86
<b>Mix WMP-2</b>	7.86	2.79

767

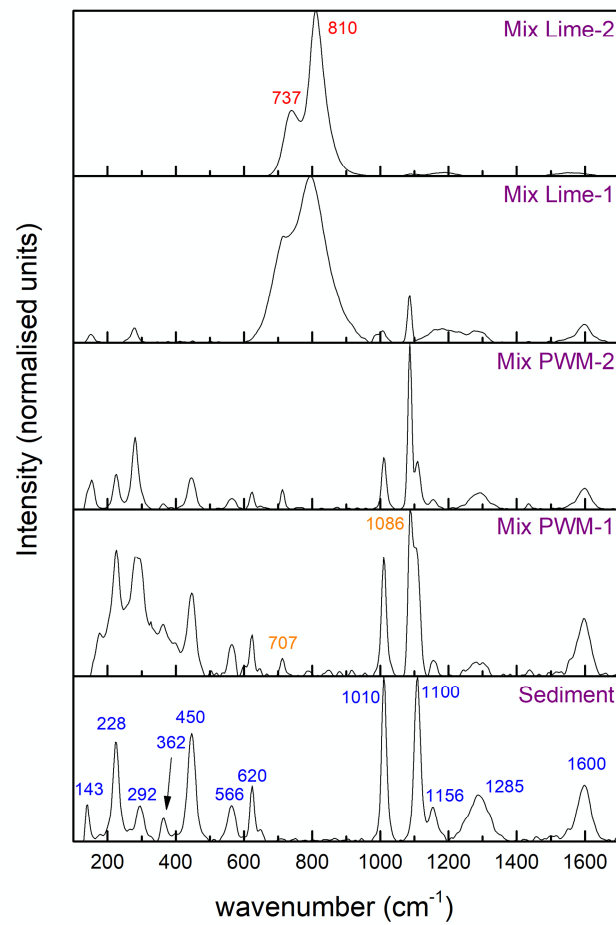
768 Table 4. pH and concentration ( $\mu\text{g L}^{-1}$ ) of the heavy metals in the lixiviated waters from the original  
 769 and treated sediments with Lime-2 and WMP-2 in the lixiviation columns.

Sample	pH	Fe	Cr	Ni	Cu	Zn	As	Cd	Pb	Mn
<b>Sediment</b>	5.8	526.3	8.0	88.5	614.0	18225.7	30.0	691.0	49.1	11006.5
<b>Mix Lime-2</b>	9.0	235.4	9.8	79.2	357.4	885.5	404.1	1.8	21.6	40.4
<b>Mix WMP-2</b>	7.4	463.8	6.8	100.7	300.5	2987.7	37.4	513.1	10.8	1684.9

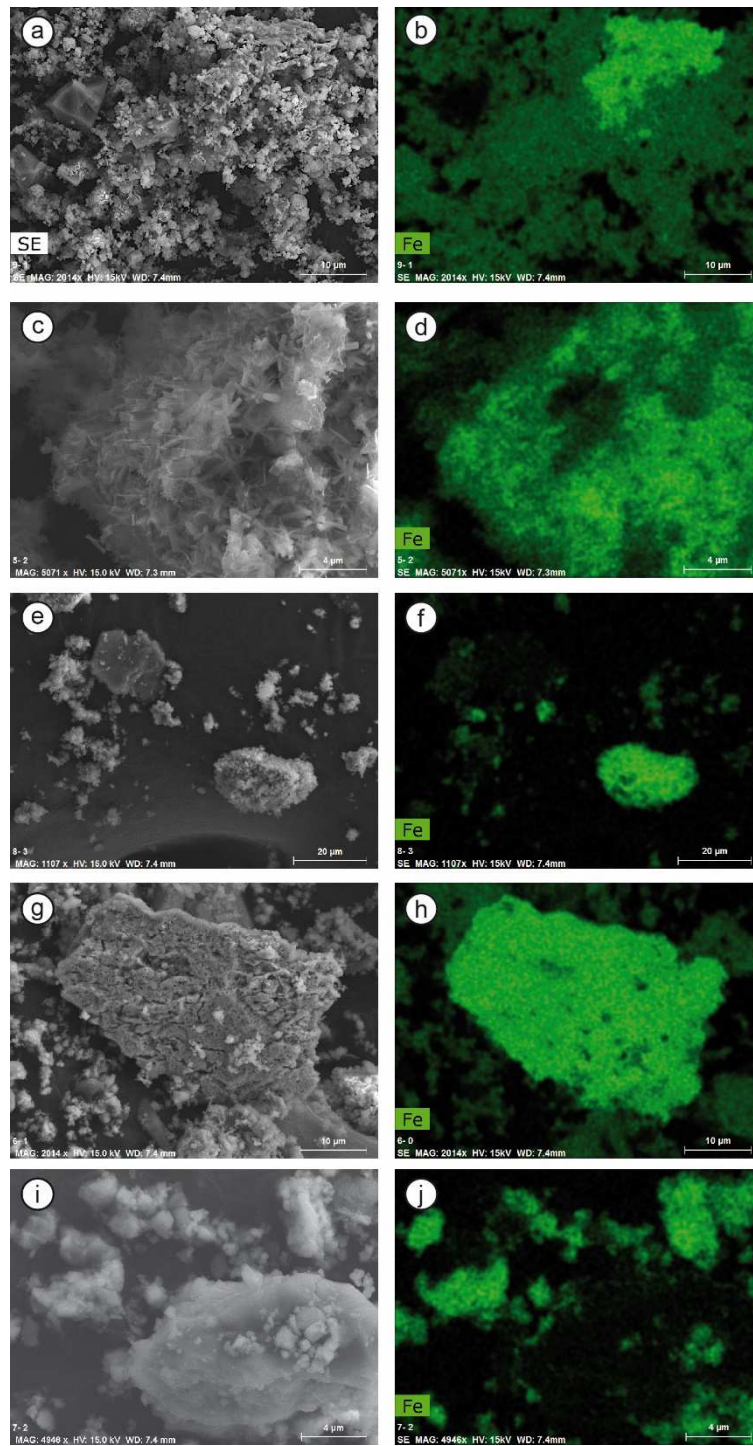
770



771 Figure 1. Powder XRD patterns that compare the original sediment to (a) waste marble  
 772 powders (WMP-1 and WMP-2) and lime (Lime-1 and Lime-2) as well as (b) the treated  
 773 sediments. Jar: jarosite; Sider: Siderite; Mag: magnetite; Hem: Hematite; Ank: Ankerite;  
 774 Cal: calcite; Dol: dolomite; Por: Portlandite; Gyp: gypsum; Q: quartz; Mos: muscovite;  
 775 C2S: Larnite; Amo: amorphous phase.

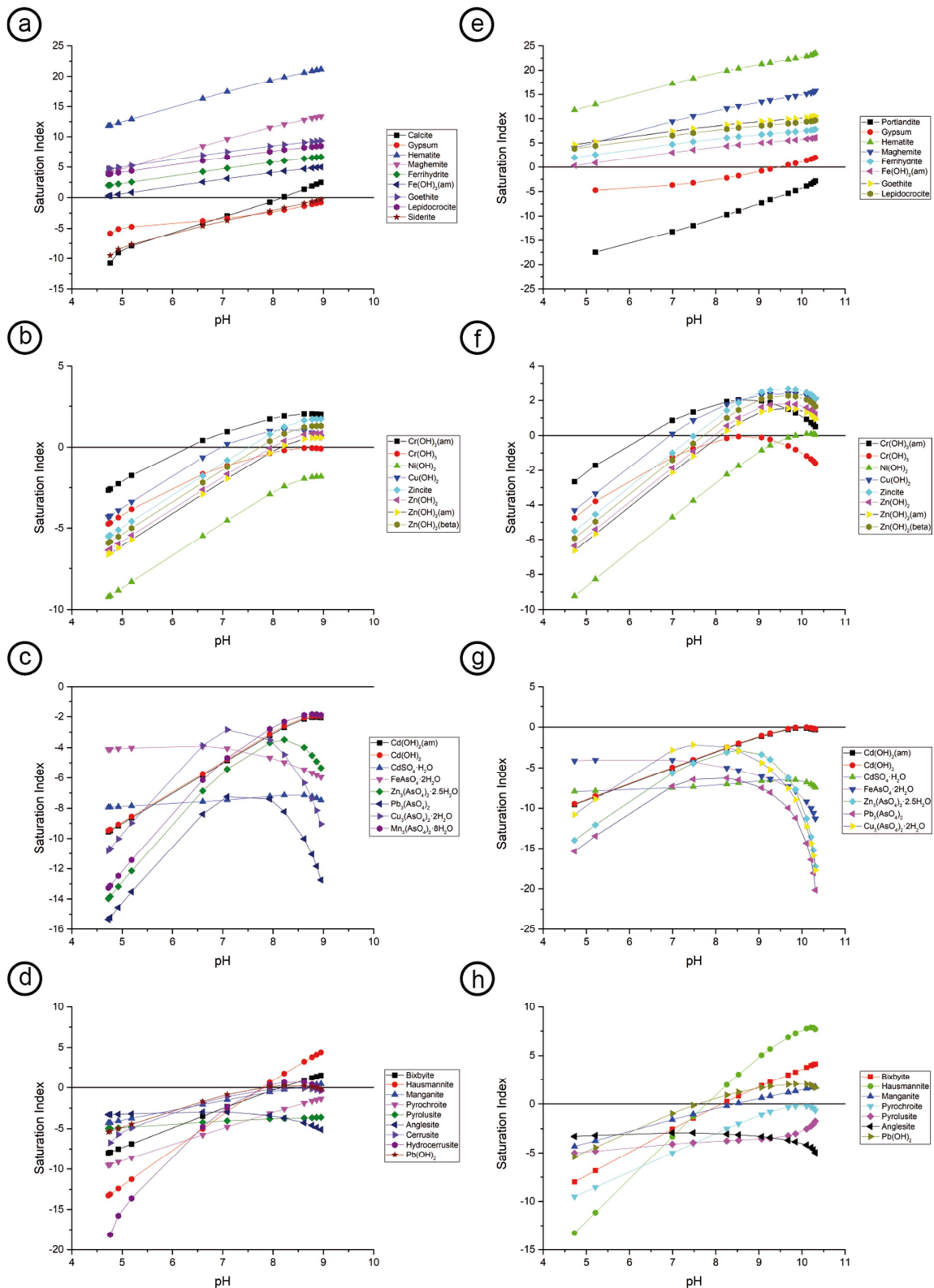


776 *Figure 2. Raman spectra of the original and treated sediments with waste marble powders*  
 777 *(Mix WMP-1 and Mix WMP-2) and lime (Mix Lime-1 and Mix Lime-2). Bands in blue*  
 778 *correspond to jarosite, orange to calcite and red to iron oxide-hydroxide phases.*



779 *Figure 3. FESEM images and distribution map (mapping) of iron of the original (a-b) and*  
780 *treated sediments for Lime-1 (c-d), Lime-2 (c-d), WMP-1 (g-h) and WMP-2 (i-j).*

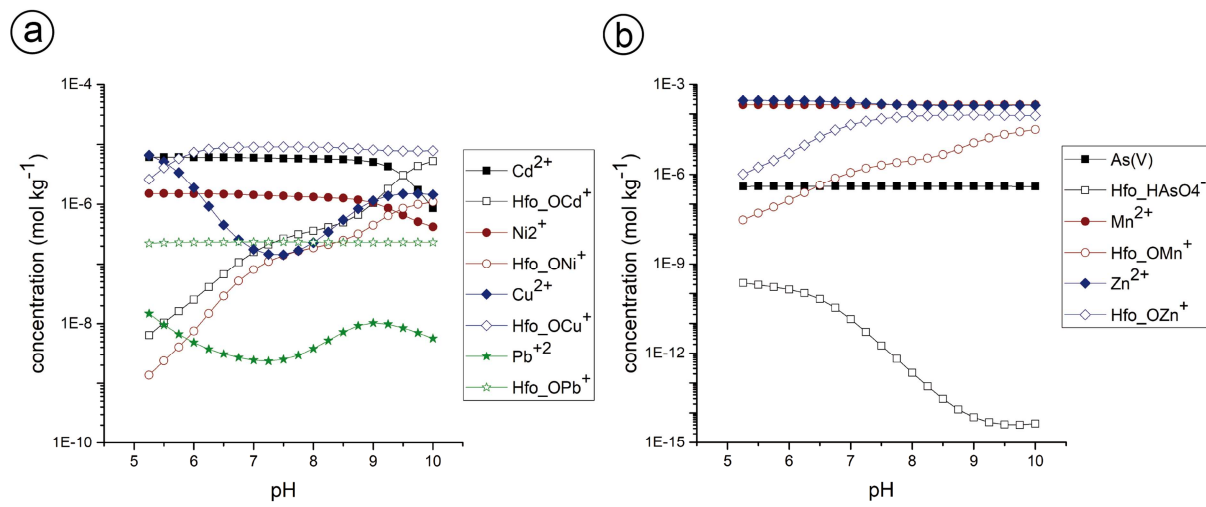
781



782 Figure 4. Variation of the saturation index of iron, calcium and heavy metals phases with pH  
 783 by the addition of calcite (a-d) and lime (e-h). Iron and calcium (a,e); chromium, nickel,  
 784 copper and zinc (b,f); cadmium and arsenic (c,g); manganese and lead phases.



785



786

787 Figure 5. Variation of concentration of heavy metal in the solution and on the hydrous ferric  
 788 oxide (Hfo) at different pH values.

### Highlights

Jarosite dissolution releases high levels of heavy metals into the environment.

Lime is more effective than calcite-rich waste marble powder in metal immobilisation.

Lime forms hematite, gypsum and calcite and WMP forms hematite and iron carbonates.

The amorphous phases fix heavy metals by sorption and co-precipitation.

Jarosite was eliminated in the lime treatment with major  $\text{Ca}(\text{OH})_2$  concentration.

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**Author Contribution Statement**

D. Benavente: Conceptualization, Writing - Original Draft, Supervision.

C. Pla: Investigation, Validation, Visualization.

J. Valdes-Abellan: Writing - Review & Editing.

S. Cremades-Altet: Investigation.

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**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: