Study of Ce/Pr ratio in ceria-praseodymia catalysts for soot combustion under different atmospheres

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Abstract

The effect of Ce/Pr ratio on ceria-praseodymia on structural and surface properties is studied. The catalytic activity towards soot combustion under NOx/O₂ and O₂/N₂ atmospheres is also evaluated, together with the NO oxidation activity to NO₂. Ce_xPr_{1-x}O_{2-δ} compositions (x = 0.8, 0.5 and 0.2) have been prepared along with ceria and praseodymia. Catalysts were prepared by coprecipitation. The Ce_{0.5}Pr_{0.5}O_{2-δ} composition, was also prepared by nitrate calcination. Ceria-praseodymia mixed oxides yield reduction profiles shifted to lower temperatures, higher NO oxidation activities to NO₂ and improved catalytic activities for soot combustion with respect to pure ceria. Ce_{0.5}Pr_{0.5}O_{2-δ} was the most active one. Under NOx/O₂, it has greater soot combustion activity if it is prepared by nitrate calcination. However, under O₂/N₂, the co-precipitation method is more favorable because of the better dopant insertion achieved in the ceria lattice, which seems to lead better oxygen mobility on the surface and in the bulk oxide.

Keywords: Ceria-praseodymia; NO oxidation; soot combustion; active oxygen.

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1. Introduction

Diesel engines are commonly used in light-duty and heavy vehicles, and their utilization has increased in the last years [1]; however, diesel exhaust emissions are not completely controlled yet, in terms of harmful substances for the environment and human health. In fact, legislations are becoming stricter regarding the emission levels permitted, especially for nitrogen oxides (NOx) and particulate matter (soot) [2–4]. Therefore, new strategies were and are being developed, in order to achieve the abatement of these pollutants [5–10].

The use of ceria as a key component of three-way catalysts (TWCs) started to be important in automotive after-treatment technologies in the 1970s in gasoline engines [11]. The scientific interest on these ceria-based materials promoted their use in several industrial applications [12]. Thus, development of ceria-based materials has increased in the present years and they are still relevant nowadays. These materials have been widely studied and implemented in several diesel exhaust after-treatment devices, due to their interesting properties. However, pure ceria has some drawbacks, such as thermal sintering and deactivation of the redox pair Ce⁴⁺/Ce³⁺, resulting in a decrease of its oxygen storage/release capacity (OSC) and also a decrease in its catalytic activity [13-15]. Therefore, over the last years, much effort has been invested in research to improve the redox and catalytic properties of ceria by doping it with other cations [16-19], with the aim of both creating more oxygen vacancies to allow the migration of oxide anions through the lattice [20, 21] and improving its thermal sintering resistance [22, 23].

In this respect, it is well described in the literature the ceria doping with aliovalent cations, such as Eu^{3+} [24], La^{3+} [25], Gd^{3+} or Sm^{3+} [26], as well as isovalent cations, such as Zr^{4+} [23], Hf^{4+} [27] and Ti^{4+} [18] as the most studies ones. On the one hand, incorporating an aliovalent cation into the ceria structure generates anionic oxygen vacancies by charge compensation on the final oxide [29]. On the other hand, doping with isovalent cations, such as Zr^{4+} [12, 16, 21, 23], also leads to an improvement in the redox properties of ceria [30, 31]. Thus, the partial replacement of Ce⁴⁺ by Zr⁴⁺ cations entails a deformation in the CeO₂ network due to the lower ionic radius of Zr⁴⁺, deriving to an improvement in the oxygen storage capacity of the ceria [32]. A third possibility is to obtain a mixture of these two effects by doping ceria with lanthanide elements with variable oxidation states. In such case, terbium [33] and praseodymium [34-39] are the most studied ones.

The addition of praseodymium to the ceria lattice increases both the oxygen desorption at low temperatures and the creation of oxygen vacancies compared to pure ceria. The first of these two effects is devoted to the lower binding energy of oxygen anions in ceria-praseodymium mixed oxides [38]; and the second effect is due to the existence of Pr^{3+} cations, since it is known that the reduction potential of Pr^{4+}/Pr^{3+} is higher than that of Ce^{4+}/Ce^{3+} [40], being these values in aqueous media of 3.2 eV and 1.72 eV, respectively [41].

Thus, while the zirconium dopant introduces a limited number of oxygen vacancies into the ceria structure [42, 43], the praseodymium dopant leads to a larger population of anionic vacancies with improved mobility [44]. These features lead to redox properties in the ceria-praseodymium system that are superior to those of other mixed oxides studied [35, 38, 45], especially in low character reducing atmospheres. In this case, this aspect becomes interesting for applications where oxidizing atmospheres (O_2 and/or NOx/ O_2) are involved.

In this sense, many authors have pointed out that the reducibility of these oxides exhibit a low dependence with the sample surface [46, 47], in addition to an extremely rapid response in the oxygen exchange with the atmosphere, even when the environmental conditions slightly change. This makes the ceria-praseodymium mixed oxides a promising system for any type of reaction involving oxygen exchange [38].

Several recent investigations related to ceria-praseodymia mixed oxides can be found in the literature. These catalysts can be used for a large number of oxidation reactions. In fact, some of the authors of this manuscript have studied the catalytic activity of ceria-praseodymia mixed oxides for different applications, such as: VOC oxidation [46], CO oxidation [48], CO-PROX in comparison with NO oxidation to NO₂ [49], CO-PROX reaction along with electrical conductivity measurements [50]. However, these catalysts are especially interesting for automotive exhaust aftertreatment technologies. In this sense, a few studies can be found recently in the literature on soot abatement, apart from some studies carried out in our group; such as the study of soot combustion in GDI context (without NOx, and O_2 only available in short pulses) [51] and a preliminary study where some selected Ce-Zr mixed oxides were compared with some Ce-Pr ones (prepared by different synthesis routes) in terms of catalytic activity on soot oxidation, along with a commercial Pt-alumina catalyst [10]. Rico-Pérez et al. investigated the effect of copper incorporation to a ceria-praseodymia catalyst, maintaining a Ce/Pr ratio (Ce_{0.5}Pr_{0.5}O_{2.8}), towards NO oxidation to NO₂ and soot oxidation [52],

similarly to the investigation of Andana et al., who incorporated Pt nanoparticles [53]. Some other articles published studied the soot combustion process catalyzed by some ceria-praseodymia formulations [54, 55]. However, some considerations about these articles reported by Andana et al. [54] and Jeong et al. [55] should be mentioned: i) the corresponding authors did not study the NO oxidation to NO₂ behaviors of these samples, which is of key importance to understand their catalytic activity towards soot combustion under NOx atmosphere; ii) they did not include a praseodymiumrich sample and a pure praseodymium oxide, in order to investigate the whole range of compositions, since their highest Pr atomic content is 0.5; iii) they used a soot/catalyst mass ratio of 1/9 or 1/10, respectively, which is not adjusted to realistic conditions, where soot/catalyst ratios are usually higher, since soot particles deposited onto a real catalytic device are in contact with a limited number of catalytically active sites; iv) they did not consider the effect of calcination temperature in order to study the effect of some high temperature peaks inside the catalytic device, since DPF can achieve 1000-1100°C due to the highly exothermal soot combustion reaction [23]. Considering these premises, the present investigation deals with the preparation and in-depth characterization of two series of $Ce_xPr_{1-x}O_{2-\delta}$ catalysts (with x = 0, 0.2, 0.5, 0.8 and 1), thus ranging the whole Ce/Pr ratios, calcined either at 500°C or 1000°C, in order to check their catalytic activities after being exposed to high temperatures such as 1000°C. Their catalytic performances were analyzed towards NO oxidation to NO₂ and for soot combustion under different atmospheres, using a soot/catalyst mass ratio of 1/4.

In summary, taking this into account, a detailed study of the composition effect on both the structural properties and the textural and surface properties in $Ce_xPr_{1-x}O_{2-\delta}$ (0 < x < 1) mixed oxides will be carried out in this work, along with the pure cerium and praseodymium oxides. For this purpose, two calcination temperatures (500°C and 1000°C) will be employed, in order to explore the effect of this parameter. The catalytic activity of these materials towards soot combustion will also be studied both under NOx/O₂ atmosphere and under O₂/N₂ atmosphere. Furthermore, the NO oxidation capacity to NO₂ in the presence of O₂ will be analyzed as well for the as-prepared catalysts. The catalytic activity of these ceria-praseodymia materials will be correlated with their textural and structural properties analyzed, in order to correlate trends in activity with the physicochemical characterization of the $Ce_xPr_{1-x}O_{2-\delta}$ (0 < x < 1) samples.

2. Experimental

2.1. Catalysts preparation

Three compositions of $Ce_xPr_{1-x}O_{2-\delta}$ mixed oxides have been prepared with different nominal composition in cerium (x = 0.8, 0.5 and 0.2), together with the pure cerium and praseodymium oxides, respectively. These oxides have been synthesized by the co-precipitation method and calcined at both 500°C and 1000°C. With the additional purpose of verifying the importance of the synthesis method, one of the compositions (Ce_{0.5}Pr_{0.5}O_{2- δ}) has also been prepared by direct calcination of an intimate mixture of the precursor nitrates, and calcining this mixture at 500°C for 1 hour.

Ce_xPr_{1-x}O_{2- δ} mixed oxides were prepared by co-precipitation method in alkali media. For this purpose, the corresponding amounts of precursor salts were dissolved in distilled water: Ce(NO₃)₃·6H₂O (supplied by Aldrich, 99.99% of purity) and Pr(NO₃)₃·6H₂O (supplied by Aldrich, 99.99% of purity). Once dissolved, the corresponding cerium and praseodymium hydroxides were co-precipitated by dropwise addition of an aqueous solution of ammonia until pH \approx 9 is reached. The solid obtained was filtered and washed with distilled water. Afterwards, the samples were dried at 110°C during 12 hours in air. Finally, the solids were calcined in air with a heating ramp of 10°C/min up to 500°C or 1000°C. This maximum temperature was kept during 1 hour. On the other hand, pure ceria and pure praseodymia were obtained by precipitation, using the corresponding precursor salts, and following the same steps described for the mixed oxides.

The direct nitrate calcination method used to prepare a catalyst with $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ formulation was carried out by mixing the corresponding amounts of the above-mentioned precursor salts of Ce and Pr. These salts were tightly mixed in an agate mortar. After that, the mixture was calcined at 500°C during one hour in air (with a heating ramp of 10°C/min).

The nomenclature of the oxides synthesized by the co-precipitation method is $Ce_xPr_{1-x}O_{2-\delta}$ -T (where T is referred to the temperature of calcination, 500°C or 1000°C). This nomenclature is complemented with "-CAL" to indicate that the oxide was prepared by the nitrate calcination method ($Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL).

It is worth highlighting that the calcination treatment of the catalysts at 1000°C is used in this investigation in order to study the effect of a high temperature treatment on their catalytic activity. Thus, these samples can be considered as "thermally-aged", allowing the study of their behavior after possible high-temperature situations during the regeneration processes that might take place in a real DPF coated with the catalytic phase [23].

2.2. Characterization techniques

In order to determine the textural properties of the prepared $Ce_xPr_{1-x}O_{2-\delta}$ -T oxides, the N₂ physical adsorption technique at -196°C has been performed. Regarding the determination of the structural properties, X-ray diffraction (XRD) and Raman spectroscopy techniques have been employed. In addition, X-ray photoelectron spectroscopy (XPS) has been used for the surface chemical characterization. Finally, temperature-programmed reduction tests with H₂ (H₂-TPR) were used to explore the redox properties of the catalysts.

A detailed description of the parameters and conditions used in these techniques for the corresponding characterization of the samples was published elsewhere [56].

Briefly, N₂ adsorption-desorption isotherms were carried out at -196°C in an automatic volumetric device, after degassing the samples during 4 hours at 250°C. X-ray diffractograms were collected using a Bruker D8 advance diffractometer between 10° and 60° (2 θ), using a step size of 0.05° and measuring each step during 3 s. Raman spectra were obtained in a Bruker RFS 100/S Fourier Transform Raman Spectrometer with a power Nd:YAG laser source (1064 nm). It is worth noting that no significant heating of the samples was detected while collecting the Raman spectra.

With regard to XPS, a VG-Microtech Multilab electron spectrometer was employed, with a MgKa (1253.6 eV) radiation source. The binding and kinetic energies scales were adjusted by considering the C 1*s* transition signal at 284.6 eV. Finally, the H₂-TPR experiments were conducted after pre-treating the fresh samples *in situ* with a flow of 5% O₂/He and heating the samples up to 500°C (10°C/min), keeping this temperature for 1 hour. The H₂ reduction tests were performed after cooling down the samples, by using a flow of 35 ml/min in 5% H₂/Ar. Experiments were carried out by heating the samples under this reductant atmosphere with a rate of 10°C/min and reaching 1000°C. H₂-TPR analyses were conducted in a Micromeritics Pulse ChemiSorb 2705 device, which comprises a tubular quartz reactor coupled to a TCD detector.

Additional characterization techniques have been employed: O₂ and CO₂ temperature-programmed desorption experiments, and TEM images were also acquired. The corresponding description and results are presented in the Supplementary Material.

2.3. Catalytic measurements

Catalytic activity tests towards NO oxidation to NO_2 and soot combustion reactions were carried out. The experimental device employed to perform these catalytic measurements were described in detail elsewhere [57].

Briefly, the catalytic tests were performed in a tubular quartz reactor coupled to specific NDIR– UV gas analyzers (Fisher–Rosemount, models BINOS 100, 1004 and 1001) for specific CO, CO₂, NO, NO₂ and O₂ monitoring. In all cases, the gas flow was kept in 500 ml/min (GHSV = $30,000 \text{ h}^{-1}$). Both kinds of tests were performed with a heating ramp of 10°C/min and reaching 700°C.

On the one hand, the catalytic activity of these oxides towards soot combustion was studied using two different gas atmospheres: the first one composed of 500 ppm of NOx/5% O_2/N_2 and the other one composed of 5% O_2/N_2 (without NOx). The experimental set-up was made to ensure that the NO₂ concentration fed to the reactor was negligible, since NO and O_2 reactive gases come from different tanks and they are mixed close to the reactor inlet. In all the experiments, 80 mg of catalyst were physically mixed with 20 mg of soot under *loose contact* conditions (with spatula) and placed in the reactor along with 300 mg of SiC.

In order to better explore the catalytic activity of these samples towards soot combustion, some interesting parameters were calculated. Firstly, the T50% (°C) is the temperature when the 50% of soot conversion is achieved. And secondly, the real selectivity to CO (%) is the relationship between the amount of CO emitted in the catalysed soot combustion and the total amount of CO and CO_2 emitted in the soot combustion reaction without catalyst, by using Equation (1). Selectivity was calculated this way since ceria-based catalysts might be partially carbonated (with CO_2 species), which could affect a reliable estimation of this parameter.

Real selectivity to CO (%) =
$$100 \cdot (\text{mmol CO})_{\text{with catalyst}} / (\text{mmol CO} + \text{CO}_2)_{\text{without catalyst}}$$
 (1)

The repeatability of the catalysed soot combustion tests under *loose contact* conditions was checked and published elsewhere by our research group [10]. The same soot-catalyst mixture procedure described in this article was carried out in the present investigation. As it is described, according to reproducibility experiments, the error in the estimation of the T50% temperature is ± 2 °C [10].

On the other hand, the catalytic activity for the NO oxidation to NO₂ in the presence of O₂ (socalled "blank" experiments, without soot) was also studied, using the gas mixture composed of 500 ppm NOx/5% O₂/N₂. 80 mg of catalyst were used in each experiment, along with 320 mg of SiC.

3. Results and discussion

3.1. Characterization

3.1.1. Textural and structural characterization

The crystalline structure of $Ce_xPr_{1-x}O_{2-x}O_{2-\delta}$ -T oxides has been studied by X-ray diffraction, where "T" denotes the calcination temperature of the catalyst. The diffractograms of these oxides calcined at both 500°C (Figure 1a) and 1000°C (Figure 1b) are shown in Figure 1, together with the reference patterns for pure cerium and praseodymium oxides.

Pure cerium oxide calcined at 500°C presents typical reflections of a fluorite-type cubic structure, which is well described in the literature [29]. In the scanning range of 10 to 60°, the four typical reflections corresponding to the (111), (200), (220) and (311) planes are observed at 28.55, 33.05, 47.5 and 56.4°, respectively [58]. This diffractogram matches with the CeO₂ standard reference diffractogram (JCPDS sheet 34-0394).

All the praseodymium-containing oxides that have been calcined at 500°C (Figure 1a), regardless of their composition, show a diffraction pattern with the four reflections corresponding to the above-mentioned cubic fluorite-type structure. However, these diffractograms are more complicated to analyze because praseodymium can form different oxides, both stoichiometric and nonstoichiometric, with PrO_{δ} formula where x \leq 2 [36, 59]. Because of this, the standard reference diffractograms of PrO₂, Pr₆O₁₁ and PrO_{1.83} oxides (JCPDS sheets 24-1006, 42-1121 and 06-0329, respectively) have been included in Figure 1, which have a cubic structure with slightly different diffraction patterns than pure cerium oxide. Thus, for Ce_xPr_{1-x}O_{2- δ} oxides, and according to the bibliography [59-61], it is possible to obtain a solid solution for 0.3 < x < 1, since both the cerium oxide and the different praseodymium oxides crystallize in the same cubic fluorite-type structure. However, the diffractograms presented in Figure 1 relating to Ce_xPr_{1-x}O_{2- δ}-500 show widened peaks and some asymmetry, and it cannot be ruled out phase segregation in these samples.

Taking into account the differences in the diffraction peaks position of the reference standard patterns shown in Figure 1, and comparing the position of the (111) peak of the pure CeO₂-500 and PrO_{δ}-500 synthesized, a slight shift at lower values of 2 θ is observed in the case of pure PrO_{2- δ}-500

with respect to pure CeO₂-500. This fact indicates the existence of the non-stoichiometric oxides Pr_6O_{11} and $PrO_{1.83}$ in pure praseodymia calcined at 500°C, together with the presence of stoichiometric PrO₂. Another evidence that supports this aspect is the asymmetry of the diffraction peaks of this $PrO_{2-\delta}$ -500 oxide, being this asymmetry much more visible in the (220) and (311) peaks, which again suggests the existence of more than one praseodymium oxide phase in this sample.

Regarding the Ce_{0.5}Pr_{0.5}O_{2-δ} composition calcined at 500°C, which was prepared by both coprecipitation (Ce_{0.5}Pr_{0.5}O_{2-δ}-500) and nitrate calcination (Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL) methods, no significant differences were observed with respect to the (111) peak position. This maximum is 28.45° for Ce_{0.5}Pr_{0.5}O_{2-δ}-500 and 28.5° for Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL, which results in an identical experimental cell parameter for Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL compared to its counterpart prepared by coprecipitation, as shown in Table 1. However, there are differences in the intensity and width of the peaks in these diffractograms, an aspect related to the crystallinity of the oxides. Therefore, the diffraction peaks of the Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL sample are more intense and slightly narrower than those of Ce_{0.5}Pr_{0.5}O_{2-δ}-500, indicating a higher crystallinity in the sample prepared by nitrate calcination.

The calcination treatment at 1000°C has allowed to demonstrate a clear phase segregation in the $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ composition, since the corresponding diffractogram of $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -1000 splits into two contributions in all the diffraction reflections. This splitting is also observed in a fifth peak corresponding to the (222) plane at 2 θ values around 59°. This fifth peak is not observed in the diffractograms of samples calcined at 500°C. Other authors such as Luo *et al.* [60] have also observed that for Ce_xPr_{1-x}O_{2- δ} oxides with 0.3 < x < 0.7, synthesized by the sol-gel method and calcined at 500°C, only a part of the praseodymium cations forms a true solid solution with the cerium oxide, detecting also the coexistence of the CeO₂ and Pr₆O₁₁ phases.

Further analysis of the most intense peak, (111), of the Ce_{0.2}Pr_{0.8}O_{2- δ} diffractogram (Figure 1b) shows a contribution with a first maximum at 2 θ position of 28.25°, and a maximum of the second contribution at 28.6°. The position of the peak contribution at lower 2 θ values (28.25°) coincides exactly with the maximum of the (111) peak of pure PrO_{2- δ}-1000. It is also equal to the second contribution at higher 2 θ values (28.6°) with the maximum (111) peaks of the other two Ce_{0.8}Pr_{0.2}O_{2- δ}-1000 and Ce_{0.5}Pr_{0.5}O_{2- δ}-1000 compositions, so it can be deduced that there will be a segregated phase similar to praseodymia and another segregated phase that seems to contain a higher cerium content than the nominal composition.

On the contrary, the calcination at 1000°C of the $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ and $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ compositions confirms the existence of a single cubic phase, with no phase segregation observed in these cases, which proves the existence of crystalline stability in the $Ce_xPr_{1-x}O_{2-\delta}$ oxides prepared with 0.5 < x < 1.

When pure $PrO_{2-\delta}$ oxide is calcined at 1000°C, the diffraction peaks lose the asymmetry they showed after calcination at 500°C. Furthermore, after calcination at 1000°C, the contribution of PrO_2 stoichiometric oxide is negligible, as the $PrO_{2-\delta}$ -1000 diffraction peaks are almost perfectly matched to the Pr_6O_{11} and $PrO_{1.83}$ diffraction peaks (files JCPDS 42-1121 and 06-0329, respectively), and therefore this non-stoichiometric structures (which are indistinguishable by XRD) are predominant in pure $PrO_{2-\delta}$ -1000 oxide. In addition, the population of Pr^{3+} cations in $PrO_{2-\delta}$ is higher when calcined at 1000°C than when calcined at 500°C. In fact, the high stability of the non-stoichiometric $PrO_{2-\delta}$ at high temperatures and under oxidizing atmosphere is described in the literature, in contrast with the low non-stoichiometry characteristic of ceria [38].

Table 1 shows the values of the experimental cubic cell parameter (*a*), calculated from the diffractograms, along with the BET surface area values of the $Ce_xPr_{1-x}O_{2-\delta}$ oxides calcined at both 500° and 1000°C. A complete Table with the whole BET surface areas (obtained as average of three measurements for every catalyst) is shown in the Supplementary Information (Table S1).

It is important to clarify that, due to the aforementioned widening of the diffraction peaks of $Ce_xPr_{1-x}O_{2-\delta}$ oxides calcined at 500°C, and due to the fact that a refining technique was not used to calculate the cubic cell parameter of these materials, the cell parameter values shown in Table 1 are not entirely real, but they should be considered as "apparent cubic cell parameters".

The cell parameter values of $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -500, $PrO_{2-\delta}$ -500 and $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -1000 have not been included in **Table 1** because, on the one hand, the two previous oxides calcined at 500°C present a diffraction (111) peak with a rather accentuated asymmetry, as a consequence of the possible presence of more than one phase. On the other hand, in $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -1000 the diffraction (111) peak is completely split due to the presence of segregated phases. Therefore, it has been considered more appropriate not to present any apparent cell parameter value for these three cases.

The doping of pure CeO₂-500 oxide with 20 at% in praseodymium leads to a slight increase in the BET area (from 54 to 67 m²/g). This trend in the BET surface area was also observed by other authors. In this sense, Reddy *et al.* [34] obtained a Ce_{0.8}Pr_{0.2}O_{2- δ} mixed oxide through very similar synthesis conditions than those used in this work (co-precipitation and calcination at 500°C, but using

5 hours of calcination instead of 1 hour), with a BET surface area of 72 m²/g, being this area larger than that of pure ceria prepared under the same conditions (41 m²/g for pure ceria). This same BET area of 72 m²/g was observed in a mixed oxide of Ce_{0.81}Pr_{0.19}O_{2- δ} supplied by the company Grace [62]. However, the synthesized Ce_xPr_{1-x}O_{2- δ}-500 oxides with an atomic praseodymium content between 50% and 100% have a significantly lower BET area than pure CeO₂-500, in the range of 37 to 18 m²/g. This same situation was observed by Rajendran *et al.* [59], who synthesized a Ce_{0.3}Pr_{0.7}O_{2- δ} oxide, by a combustion method in solution, with urea at 500°C; after this process, a BET area of only 22 m²/g was obtained. Thus, this oxide lost specific surface area with respect to pure ceria prepared by the same synthesis route (79 m²/g).

Calcination at 1000°C clearly leads to a decrease in the BET surface area of these oxides, with values in the range of 1 to 4 m²/g. Rajendran *et al.* [59] also observed a significant decrease in the BET surface area of Ce_xPr_{1-x}O_{2- δ} oxides when using a calcination temperature higher than 500°C (850°C in this case, obtaining BET area values between 0.9 and 3.6 m²/g), which are very consistent with the results of this work. However, the Ce_xPr_{1-x}O_{2- δ} mixed oxides calcined at 1000°C have a slightly higher BET area value than that obtained for pure CeO₂-1000 oxide (Table 1), which suggests that the insertion of praseodymium into the ceria network makes the accentuated thermal sintering shown in CeO₂-1000 difficult, somehow.

With regard to the apparent cubic cell parameter values of the oxides calcined at 500°C, calculated from the diffractograms, it is observed that the insertion of praseodymium into the ceria network causes an increase in the unit cell parameter. This aspect, which has been observed by several authors [34-38, 59], finds its justification in the values of the ionic radii of the cations involved in the oxide. These values are collected in Table 2.

Although the Ce⁴⁺ cation radius is very similar to that of Pr⁴⁺ (0.097 nm and 0.096 nm, respectively), in Ce_xPr_{1-x}O_{2- δ} oxides, part of the praseodymium can be found as Pr³⁺ [**36**, **64**] being the size of Pr³⁺ (0.1126 nm) greater than that of Pr⁴⁺ and Ce⁴⁺. Therefore, the apparent cubic cell parameter of pure CeO₂-500 is increased from 0.5415 to 0.5424 nm when doping with 20 at% in praseodymium. For the Ce_{0.5}Pr_{0.5}O_{2- δ} composition calcined at 500°C, two different values have been obtained for the apparent cubic cell parameter, depending on the preparation method used. Thus, when the co-precipitation method is employed, the cell parameter obtained is 0.5433 nm, greater than the cell parameter of the Ce_{0.8}Pr_{0.2}O_{2- δ}-500, as expected. However, when using the nitrate calcination method (Ce_{0.5}Pr_{0.5}O_{2- δ}-500-CAL), the cell parameter obtained (0.5424 nm) is slightly smaller than that of the counterpart oxide prepared by co-precipitation. This difference could be devoted to a lower

percentage of praseodymium insertion into the ceria network when using the nitrate calcination method, leading to an apparent cell parameter identical to that of $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500.

All the results presented above are broadly in line with those obtained by other authors [59, 65]. Thus, Borchert *et al.* [36] have also observed a gradual increase in the cell parameter from pure CeO₂ oxide to the intermediate composition Ce_{0.5}Pr_{0.5}O_{2- δ}, synthesizing these oxides using the Pechini method, based on the use of a polymeric complex, and using a calcination temperature of 500°C, which shows that, for Ce_xPr_{1-x}O_{2- δ} compositions (with 0.5 < x < 1), praseodymium can be progressively incorporated into the ceria network.

A very appropriate way to verify the degree of the solid solution formation is to use Vegard's law, which assumes that changes in the parameters of the unit cell with the composition are governed by the relative sizes of the atoms or ions that are active in the mechanism of solid dissolution [66]. According to this law, Rajendran *et al.* [59] have estimated some expressions for the theoretical calculation of the cubic cell parameter of the Ce_xPr_{1-x}O₂₋₈ system based on the praseodymium content. On the one hand, the following expression corresponds to a linear relationship between the cell parameter (*a*, in nm) and the atomic content in praseodymium (*x*, in percentage). For a solid solution between CeO₂ and PrO₂ oxides, where both cations are in a tetravalent oxidation state, the expression has been obtained from the theoretical cell parameters of JCPDS 34-0394 and 24-1006 ($a_{CeO2} = 0.5411$ nm and $a_{PrO2} = 0.5391$ nm), respectively.

$$a (nm) = -0.00002 \cdot x + 0.5411 \tag{2}$$

Since the Pr^{4+}/Pr^{3+} pair has a higher reduction potential than the Ce⁴⁺/Ce³⁺ pair [41], the Ce_xPr_{1-x}O_{2-δ} system has a considerably higher oxygen release efficiency from the lattice [35, 38, 64] regarding pure ceria, due to the reduction of tetravalent cations (mostly Pr⁴⁺) to the trivalent state. For this reason, a second expression is presented for the theoretical calculation of the cell parameter as a function of the praseodymium content for a solid solution between the CeO₂ and Pr₆O₁₁ oxides, using in this case the JCPDS 34-0394 and 42-1121 files ($a_{CeO2} = 0.5411$ nm and $a_{Pr6O11} = 0.5470$ nm), respectively.

$$a (nm) = 0.00006 \cdot x + 0.5411 \tag{3}$$

These two linear relationships have been represented in Figure 2, together with the experimental values of apparent cubic cell parameter for the $Ce_xPr_{1-x}O_{2-\delta}$ -500 and $Ce_xPr_{1-x}O_{2-\delta}$ -1000 mixed oxides, obtained by XRD.

Figure 2 is an attempt to represent the insertion of a certain amount of praseodymium into the structure of ceria for $Ce_xPr_{1-x}O_{2-\delta}$ -500 mixed oxides with x = 0.8 and 0.5, thus confirming that part of the inserted praseodymium is in a trivalent state. However, Ce_{0.8}Pr_{0.2}O_{2.8}-500 presents a considerable praseodymium insertion due to the good correlation between the experimental value of apparent cell parameter and the calculated one, using equation (3). This was observed by other authors such as Shuk et al. [65], who obtained a cell parameter for the $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ composition (0.5422 nm) very similar to that obtained in this study for this same composition. Meanwhile, in $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500 composition, a part of the praseodymium does not seem to be inserted into the ceria structure, obtaining an even worse praseodymium insertion if this composition is prepared by the nitrate calcination method. Therefore, the presence of crystalline domains and/or nano-domains of different Ce/Pr compositions coexisting in the same catalysts (indistinguishable by XRD) cannot be excluded for this set of samples. This can be an indirect explanation about the reasons why the BET surface areas do not follow a regular or gradual trend with the increase of Pr loading. Complementary characterization results, consisting of O_2 -TPD tests, compiled on the Supplementary Information, illustrate the O₂ evolution for this set of catalysts under inert atmosphere, with complex and multimodal profiles of O_2 emission, without obeying regular patterns with Pr contents, mainly observed for rich-Pr content samples. This can also support the existence of heterogeneous domains on samples.

On the other hand, if the samples calcined at 1000°C are considered (Figure 2, red squares), the cell parameter decreases for those containing x = 0.8 and 0.5. The same observation was collected by Borchert et al. [36] in similar oxides calcined at 1400°C. This seems to be because calcination at 1000°C leads to a higher oxidation degree of the Ce_{0.8}Pr_{0.2}O_{2.5} and Ce_{0.5}Pr_{0.5}O_{2.6} oxides, with tetravalent oxidation states predominating for both cerium and praseodymium, presenting lower atomic radii than for trivalent oxidation states (Table 2). Other authors such as Takasu et al. [67] also observed a slight decrease in the cell parameter with 0.2 < x < 1 in the Ce_xPr_{1-x}O_{2.5}, when using a calcination temperature of 1400°C. Regarding these observations, Sovestnov et al. [68] indicated that the cell parameter values for the Ce_xPr_{1-x}O_{2.5} mixed oxides with 0 < x < 1, as well as the formal oxidation state of praseodymium, strongly depend on samples preparation and treatments. Thus, higher cell parameters than pure ceria for Ce_xPr_{1-x}O_{2.5} with 0 < x < 1 are consistent with a moderate calcination temperature (500°C) and an appreciable concentration of Pr³⁺, while cell parameter values lower than pure ceria are consistent with a higher calcination temperature (1000°C). All these aspects reveal that the synthesis conditions influence the prevalence of one oxidation state or another for praseodymium and thus the value of the cell parameter [59].

On the other hand, an opposite trend can be stated for pure praseodymia, i.e. calcination at 1000° C increases the presence of oxygen vacancies, which is indicative of an abundant presence of Pr^{3+} , resulting in a cell parameter compatible with Pr_6O_{11} and/or $PrO_{1.83}$ stoichiometry.

Raman spectroscopy is a very appropriate technique for the structural characterization of cerium-based oxides. This technique provides structural information complementary to that offered by the XRD technique. XRD technique provides information mainly related to the position of large cations in the crystalline lattice (such as cerium), but this technique offers very low sensitivity to light elements (such as oxygen) [69]. Raman spectroscopy provides information about the anion lattice, for which the XRD technique is not very sensitive. In this sense, it reveals the presence of defects in this framework and the arrangement of the M-O bonds.

Figure 3 shows the Raman spectra of $Ce_xPr_{1-x}O_{2-\delta}$ oxides calcined at 500°C and 1000°C. It is observed that for pure ceria, either calcined at 500°C or 1000°C, its Raman spectrum is characterized by a narrow and very intense band around 464 cm⁻¹. This defined band is attributed to the vibration mode of the active Ce-O bond in Raman (F_{2g} mode) of the fluorite-type cubic structure in which this oxide crystallizes, corresponding to a symmetrical vibration mode of the oxygen atoms surrounding the cerium cations [70]. Since only the O²⁻ anions move in this symmetrical vibration mode, the frequency is therefore virtually independent on the cation mass [71].

With respect to pure praseodymia, either calcined at 500°C or 1000°C, its Raman spectrum could not be obtained as a result of the high fluorescence of this oxide during the analysis. Other authors [37, 60] have also detected the presence of the fluorescence effect in oxides with high praseodymium content, making it impossible to obtain their Raman spectra.

The Raman band associated with the F_{2g} vibration mode is present in the spectra of $Ce_x Pr_{1-x}O_{2-\delta}$ oxides calcined at 500°C and 1000°C, which confirms that these mixed oxides also crystallize in a cubic fluorite-type structure. However, three effects can be observed in this F_{2g} band as the amount of praseodymium increases in the oxide:

(i) A sharp decrease in this band intensity, as well as of the entire Raman spectrum.

(ii) A progressive widening of the F_{2g} band, with a progressive asymmetry in the tail at lower wavelengths of this band.

(iii) A clear shift of this F_{2g} band to lower wavenumbers (more important for samples calcined at 500°C).

With regard to the effect of the intensity loss of the Raman spectra as the praseodymium content increases, this should be carefully analyzed, although the praseodymium element produces fluorescence, masking the Raman bands as indicated above, a part of the attenuation in the intensity of the F_{2g} band is also due to the effect of the symmetry loss itself in the ceria lattice when introducing the praseodymium dopant. It affects the oxygen vibration with regard to its equilibrium position. In addition, the F_{2g} band widening is also derived from this distortion in the anion framework symmetry of ceria by introducing the praseodymium dopant, as the Pr^{4+} cation is more easily reduced to Pr^{3+} than the Ce⁴⁺ cation to Ce³⁺, with the Pr^{3+} cation being larger than Pr^{4+} and Ce⁴⁺ cations (Table 2). Accordingly, it is expected that the presence of these Pr^{3+} cations will also promote the F_{2g} band shift towards lower wavenumbers as the praseodymium content increases, as a consequence of an increase in the M-O bond distances. It would be in good agreement with the apparent cell parameter values calculated from the diffractograms of these mixed oxides (Table 1). Thus, the following Figure 4 shows the relationship between the position of the maximum F_{2g} band and the atomic Pr% content in Ce_xPr_{1-x}O_{2-δ} oxides calculated at 500°C and 1000°C.

Figure 4 confirms the introduction of praseodymium cations into the fluorite lattice of ceria, revealing an increasing incorporation of praseodymium in this framework by enhancing the praseodymium content. However, despite the linear relationship presented in Figure 4, partial segregation of praseodymium oxides cannot be excluded, as will be indicated by the surface analysis of these oxides by XPS (presented below).

On the other hand, Figure 4 also shows that for the same nominal composition of cerium and praseodymium in the mixed oxide, the maximum of the F_{2g} band is less shifted towards lower wavenumbers when it is calcined at 1000°C. This observation appears to be due to the lower population of both Pr^{3+} and Ce^{3+} in the lattice when subjected to a temperature of 1000°C, which leads to a shorter M-O bond, thus requiring more energy (reflected in higher wavenumbers) to vibrate. This fact is fully in accordance with the conclusions reached after the analysis of the apparent cubic cell parameters of $Ce_xPr_{1-x}O_{2-\delta}$ oxides calcined at both 500°C and 1000°C (Figure 2), where a significant decrease in the cell parameter of the $Ce_xPr_{1-x}O_{2-\delta}$ oxides was observed with x = 0.8 and 0.5 after calcination at 1000°C for the lowest population of Pr^{3+} and Ce^{3+} cations. On the other hand, it cannot be ruled out that calcination at 1000°C could induce a greater segregation of praseodymium, which would also contribute to a lower shift of the F_{2g} band with respect to that observed in this band for the same composition calcined at 500°C.

With respect to the $Ce_{0.5}Pr_{0.5}O_{2-8}$ -500-CAL mixed oxide prepared by direct calcination of nitrates, the maximum F_{2g} band of its Raman spectrum is positioned at slightly higher wavenumbers

than the maximum of this band in the homologous oxide prepared by co-precipitation ($Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500). This finding was to be expected since a smaller apparent cell parameter was previously observed by XRD in $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL oxide. Both observations indicate a lower insertion of the praseodymium cation in the ceria structure when using the nitrate calcination method instead of the co-precipitation method.

Another aspect that confirms the insertion of part of the praseodymium in the fluorite structure of ceria is the appearance of a weak band, around 570 cm⁻¹, in the Raman spectra of the Ce_xPr_{1-x}O_{2- δ}. According to the literature [19, 34, 37, 60, 70], this band is attributed to the presence of oxygen vacancies in the oxide structure, leading to loss of symmetry in the anion lattice of the oxide [70]. When Ce⁴⁺ cations are replaced by Pr³⁺ or Ce³⁺ cations, oxygen vacancies are created in order to maintain neutrality in the oxide charge balance. It is well known that these oxygen vacancies improve the diffusion rate of the O²⁻ anion in the oxide, thus increasing the ease with which the material is able to uptake and release oxygen under oxidizing and reducing conditions respectively [37, 70]. This weak band, absent in pure ceria calcined at 500°C and 1000°C, is noticeable in Ce_{0.8}Pr_{0.2}O_{2- δ} and Ce_{0.5}Pr_{0.5}O_{2- δ} compositions calcined at both 500°C and 1000°C. However, this band is not clearly defined in the Ce_{0.2}Pr_{0.8}O_{2- δ} composition. One of the reasons of this fact is the significant loss of the Raman signal in this spectrum due to the fluorescence effect. However, the shift towards lower wavenumbers of the maximum F_{2g} band confirmed the insertion of some praseodymium into the ceria structure.

3.1.2. Surface characterization by XPS

A further description of this technique can be found in the Supplementary Material. The results of XPS are shown in Table 3, in which the surface concentrations of Ce, Pr, O and C are presented in atomic percentages as well as the Ce/Pr surface atomic ratio, the proportion of Ce^{3+} to the total amount of cerium in surface and the proportion of Pr^{3+} to the total amount of praseodymium in surface for the synthesized oxides.

The Ce/Pr ratio shown in Table 3 is always lower than the nominal value (value in parentheses), which reveals significant praseodymium enrichment on the particle surface. The segregation of the doping cations on the surface and boundaries in cerium oxides is a well-known phenomenon [72]. In the case of praseodymium-doped nanocrystalline cerium oxide, segregation of Pr^{3+} and Pr^{4+} cations in the boundaries can create pathways for rapid oxygen diffusion under chemical control [73]. Thus,

Borchert et al. [36] studied in detail the segregation of the praseodymium dopant in the ceria framework using SIMS and XPS techniques. These authors revealed the segregation of praseodymium cations on the surface for all samples, as found in all $Ce_xPr_{1-x}O_{2-\delta}$ -T oxides synthesized in this study; further indicating that praseodymium segregation occurs not only on the surface but also in a large number of grain boundaries of the oxide nanostructure. On the other hand, the systematic increase observed in Figure 2 of the apparent cubic cell parameter by increasing the molar Pr% in $Ce_xPr_{1-x}O_{2-\delta}$ -500 oxides with 0.5 < x < 1 also seems to suggest that an important part of praseodymium is incorporated into the ceria lattice [36, 38, 59].

The surface enrichment in praseodymium has also been observed by other authors in commercial samples supplied by the company Grace [62], showing the mixed oxide with $Ce_{0.81}Pr_{0.19}O_{2-\delta}$ composition a surface enrichment factor in praseodymium of 2.42. This factor was calculated as the ratio between the nominal Ce/Pr ratio and the surface Ce/Pr ratio obtained by XPS. The $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500 oxide prepared in this study by co-precipitation presents a surface enrichment factor in praseodymium very similar (2.50) to the commercial sample supplied by the company Grace. These results clearly indicate that the enrichment degree in praseodymium is not attributable to the preparation method, as commercial samples and those prepared by different processes and calcined at different temperatures show some surface enrichment in praseodymium.

In the study of Ozawa et al. [74] the chemical causes of this surface praseodymium enrichment of $Ce_xPr_{1-x}O_{2-\delta}$ oxides are reported. These authors confirm that after dissolving the precursor cerium and praseodymium nitrate salts, the precipitation in alkaline medium and the drying at 110°C of this precipitate, the fluorite phase corresponding to cerium oxide (CeO₂) is detected, while praseodymium forms a hexagonal trihydroxide, with Pr(OH)₃ stoichiometry. In this way, CeO₂ species maintain their cubic structure during the calcination process, with a slight weight loss around 100-150°C due to the loss of adsorbed water in the fine CeO₂ particles. However, the Pr(OH)₃ species undergoes a first decomposition to PrOOH species around 400°C, forming the PrO_{2- δ} oxide at temperatures above 400°C. Thus, the formation of different chemical species of cerium and praseodymium after the precipitation and drying stages lead to the existence of different decomposition kinetics during the last calcination stage at 500°C, which finally prevents a completely homogeneous distribution of both cations in the particles; thus yielding praseodymium surface enrichment of the Ce_xPr_{1-x}O_{2- δ} compositions with x = 0.8, 0.5 and 0.2.

The calcination at 1000°C of these three $Ce_xPr_{1-x}O_{2-\delta}$ compositions with x = 0.8, 0.5 and 0.2 has allowed us to observe an increase in the surface enrichment of praseodymium when these mixed oxides are subjected to this heating treatment, which results in a lower Ce/Pr surface atomic ratio (Table 3). Thus, for Ce_{0.8}Pr_{0.2}O₂₋₈-1000 and Ce_{0.5}Pr_{0.5}O₂₋₈-1000, this Ce/Pr atomic ratio decreases by 25% and 20% respectively with respect to the atomic ratio of the same oxide but calcined at 500°C. On the other hand, the Ce/Pr atomic ratio of the mixed oxide containing the highest praseodymium content, Ce_{0.2}Pr_{0.8}O₂₋₈, suffers a 36% decrease when the oxide is calcined at 1000°C compared to the calcination at 500°C. However, in the latter case, a direct relationship cannot be established between the reduction of the Ce/Pr parameter after calcination at 1000°C and the surface praseodymium enrichment, because the Ce/Pr surface atomic ratio in Ce_{0.2}Pr_{0.8}O₂₋₈-1000 actually corresponds to an average value of particles belonging to two different phases, due to the phase segregation that takes place in this oxide.

Another noteworthy data from Table 3 is that the sample prepared by nitrates calcination at 500° C, Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL, presents a surface atomic ratio Ce/Pr identical to the mixed oxide C_{e0.5}Pr_{0.5}O_{2-δ}-1000, prepared by co-precipitation. The greater surface praseodymium segregation in Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL oxide compared to Ce_{0.5}Pr_{0.5}O_{2-δ}-500 is consistent with obtaining a slightly smaller apparent cubic cell parameter in Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL oxide (Table 1 and Figure 2) and a slightly smaller shift of the Raman F_{2g} band maximum to lower wavenumbers (Figure 3), due to a lower insertion of the praseodymium cation in the ceria lattice compared to the Ce_{0.5}Pr_{0.5}O_{2-δ}-500 oxide prepared by co-precipitation, in accordance with a previous study [10].

Table 3 also shows the surface reduction degrees of cerium and praseodymium, expressed as Ce^{3+} (%) and Pr^{3+} (%), with respect to the total quantity of each element on the surface. The important carbonation process suffered by the solid surfaces (during calcinations and storage of the samples) makes difficult the analysis of the Ce³⁺ and Pr³⁺ cations; accordingly, a considerable presence of carbon element in the surface of these oxides is observed (Table 3). For this reason, the Ce³⁺ and Pr³⁺ surface percentages are attributed both to the presence of oxygen vacancies in the oxide lattice and to the presence of surface carbonates of cerium and praseodymium with stoichiometry $Ln_2(CO_3)_3$ -nH₂O (where Ln is the lanthanide Ce or Pr). In addition, the ultra-high vacuum conditions present during XPS analysis and the incidence of X-rays can induce some photo-reduction in the samples, reducing Ce⁴⁺ and Pr⁴⁺ cations to Ce³⁺ and Pr³⁺, respectively [29].

Considering the above comments, Table 3 shows that the estimated values of Pr^{3+} (%) are always higher than those of Ce^{3+} (%), which could be expected because praseodymium has a higher reduction potential than cerium [40, 41]. Regarding the Pr^{3+} (%) values, it should be noted that, for the synthesized $Ce_xPr_{1-x}O_{2-\delta}$, this value remains constant or suffers a slight decrease after calcining the mixed oxide at 1000°C, compared to those mixed oxides calcined at 500°C. However, the pure $PrO_{2-\delta}$, presents an opposite trend, since the Pr^{3+} percentage in this case increases by 75% when

calcining this pure oxide at 1000°C compared to its counterpart calcined at 500°C. The observations collected by XRD after calcination at 1000°C are in total agreement with these trends. On the one hand, Figure 2 confirmed that when the $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ and $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ mixed oxides are calcined at 1000°C, the average cell parameter suffers a significant decrease associated with a larger population of tetravalent cations in the oxide. Therefore, it is not expected that the Pr³⁺ percentage will increase after calcining these oxides at 1000°C, as shown in Table 3. In the case of $Ce_{0.2}Pr_{0.8}O_{2-\delta}$, the phase segregation that takes place after calcination at 1000°C complicates the justification that surface Pr³⁺ percentage has not increased after calcining the sample at a higher temperature, since this segregation leads to two phases, one of them very enriched in praseodymium, with a cell parameter very similar to that of Pr_6O_{11} oxide (Table 1, JCPDS 42-1121) and a second phase with a higher cerium content than the nominal composition. However, after calcination at 1000°C of PrO₂₋₆, it was already observed by XRD that the Pr³⁺ content increases in the oxide with respect to the one calcined at 500°C, and the greater presence of Pr^{3+} cation on the surface of $PrO_{2-\delta}$ -1000 was also confirmed by XPS, although not all the Pr^{3+} estimated by XPS in $PrO_{2-\delta}$ -1000 oxide should be attributed to the presence of vacancies in the oxide due to the confirmed presence of surface carbonates in $Ce_xPr_{1-x}O_2$. δ samples.

3.1.3. Characterization by H₂-TPR

The reducibility of $Ce_xPr_{1-x}O_{2-\delta}$ -T oxides has been investigated by H₂-TPR. Figure 5 includes the signal collected by the TCD detector during these tests as a function of the temperature for oxides calcined at 500°C (Figure 5a) and 1000°C (Figure 5b).

In the case of the CeO₂-500 sample, the reduction profile of pure ceria, with a medium-high BET area, usually has two characteristic peaks [75]. The first peak, with a maximum around 590°C, is attributed to the reduction of Ce⁴⁺ in the more superficial layers, and the second peak, between 720 and 950°C, is caused by the bulk reduction of this oxide. This bi-modal reduction profile, where the second peak is found at such high temperatures, is indicative of relatively slow oxygen mobility from the inside of the particles to the surface in pure ceria [75].

It should be noted that all oxides were pre-treated *in situ* from ambient temperature up to 500°C under 5% O₂/He atmosphere prior to the performance of the hydrogen reduction experiments, with the aim of eliminating surface contamination present in the samples (possible presence of carbonates and OH-surface groups). The reduction profiles of the Ce_xPr_{1-x}O_{2-δ}-1000 mixed oxides, pure PrO_{2-δ}-1000 oxide and some oxides calcined at 500°C, such as Ce_{0.8}Pr_{0.2}O_{2-δ}-500, show the presence of a

weak shoulder in the temperature range between 250° C and 400° C that could be associated with the desorption/reduction of part of this surface contamination that the pre-treatment was not able to eliminate, or to very labile surface oxygen species. This weak shoulder is also seen in the reduction profile of pure CeO₂-500 oxide but in the temperature range between 400° C and 500° C.

Doping pure ceria with 20 at% of praseodymium ($Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500) shows a notable improvement in the reducibility of the mixed oxide obtained. In this case, the reduction peak at high temperatures, characteristic of the bulk reduction of pure ceria, has completely disappeared.

As the praseodymium content in the mixed oxide increases ($Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500 and $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -500), the global hydrogen consumption in the reduction test is also increased, with the transformation of the double-peak profile present in CeO₂-500 by a more continuous profile, where the hydrogen consumption starts at lower temperatures and ends at around 550°C. However, the reduction profile of Ce_{0.2}Pr_{0.8}O_{2-δ}-500 does not reveal a real continuity, since this profile shows two different peaks. This could be due to the possible presence of more than one phase in this oxide, as the XRD analysis of this sample pointed out.

Comparing the $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500 reduction profile with its counterpart prepared by the nitrate calcination method ($Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL), there are no significant differences in the reduction profiles of both oxides. In both cases, the patterns are quite symmetrical, with the beginning and ending of the hydrogen consumption at virtually identical temperatures. In good agreement with the literature, Logan et al. [35] obtained a reduction profile for a $Ce_{0.45}Pr_{0.55}O_x$ composition, prepared by co-precipitation method with oxalic acid and calcining the corresponding oxalates obtained at 750°C, very similar to the reduction profile presented in Figure 5a for $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500 composition.

The comparison between the reduction profiles of $PrO_{2-\delta}$ -500 and CeO_2 -500 pure oxides reveals the largest differences, confirming the greater reducibility of Pr^{4+} cation at lower temperatures, as well as a much higher global consumption of hydrogen, showing that a greater number of cations can be reduced to the trivalent oxidation state. Logan et al. [35] and Krishna et al. [47] published reduction profiles for pure praseodymia very similar to the one presented in Figure 5a. In fact, at 520°C, the $PrO_{2-\delta}$ -500 reduction profile has no longer hydrogen consumption; while at this temperature CeO_2 -500 oxide has not yet reached the maximum of the first peak of its bi-modal profile. In this sense, Logan et al. [35] observed that the H₂ consumption estimation in a H₂-TPR experiment of pure ceria was far from that corresponding to a stoichiometric reduction from CeO₂ to Ce₂O₃. In contrast, the hydrogen consumed in the H₂-TPR of Pr_6O_{11} oxide was very close to that needed for the reduction to Pr_2O_3 , which in turn reveals that for a total reduction of CeO₂ to Ce₂O₃. much more drastic reducing conditions are required than those for the reduction from Pr_6O_{11} to Pr_2O_3 . These observations derive from the better reducibility of the Pr^{4+} cation compared to the Ce^{4+} cation [41].

The CeO₂-1000 profile only contains the peak corresponding to the bulk oxide reduction, where the surface reduction peak has disappeared. This is consistent with the low BET surface area of this sample. However, the presence of praseodymium in oxides calcined at 1000°C leads to reduction profiles with higher hydrogen consumption and shifted to lower temperatures than CeO₂-1000 and even CeO₂-500.

The most relevant difference between $Ce_xPr_{1-x}O_{2-\delta}$ -500 and $Ce_xPr_{1-x}O_{2-\delta}$ -1000 reduction profiles with 0 < x < 1 is the shift of the profiles to higher temperatures when the calcination temperature increases. This observation indicates that both the surface and bulk regions of these oxides become somewhat more difficult to reduce as the calcination temperature increases, possibly due to the significant loss in BET surface area and the increase in average crystal sizes. However, even though these oxides calcined at 1000°C have a very low BET area, they have a considerable H₂ consumption. The pure $PrO_{2-\delta}$ -1000 oxide reveals the highest consumption of hydrogen among those calcined at 1000°C, which indicates the remarkable praseodymium reducibility in this oxide, both calcined at 500°C and 1000°C.

Thus, as published by Luo et al. [60], the praseodymium doping of ceria leads to a greater hydrogen reduction, which occurs at lower temperatures. This is due to the increased presence of oxygen vacancies in the lattice, as indicated by Raman spectroscopy, and the easier formation of reactive oxygen species.

Additional quantifications regarding H_2 consumption of the samples and the corresponding discussion are included in the Supplementary Material.

3.2. Catalytic activity studies

The NO₂ production activity is highly significant to initiate and propagate the soot combustion activity under NOx/O₂ at low and medium temperatures. For this reason, it will be discussed first. Secondly, the soot combustion activity under NOx/O₂ will be presented and finally in an attempt to "split" and understand the contributions of the two relevant mechanisms: NO₂-assisted soot combustion and "active-oxygen"- assisted soot combustion

mechanisms, (as widely stated in the literature [10, 21, 25, 51, 76] the soot combustion curves under O_2 will be discussed.

3.2.1. Catalytic NO oxidation tests to NO₂

Given the relevance of NO₂ production for the justification of the catalytic activity in soot combustion under NOx/O₂ atmosphere of cerium oxides and cerium-based mixed oxides, especially for those oxides whose maximum NO₂ production takes place at low or medium temperatures, the following Figure 6 shows the NO₂ formation profiles as a function of temperature, obtained from the NO oxidation reaction in the presence of O₂, for the Ce_xPr_{1-x}O_{2-δ} oxides studied in this work.

It is important to note from Figure 6 that as the praseodymium content increases in the $Ce_xPr_{1-x}O_{2-\delta}$ -T formulation, the NO₂ production is higher and the maximum NO₂ production is shifted to lower temperatures. The most notable difference is observed between CeO₂-500 and Ce_{0.8}Pr_{0.2}O_{2-δ}-500, showing an increase in the maximum NO₂ production from 24% to 39% when the cerium oxide is doped with only a 20 at% of praseodymium.

Therefore, it seems evident that praseodymium is much more active for NO oxidation to NO₂ than cerium. In addition, it could be thought that part of the NO₂ production improvement by doping CeO₂-500 with 20 at% of praseodymium is also due to the increase in BET surface area (from 57 to 70 m²/g). However, when pure CeO₂-500 oxide is doped with 50 at% and 80 at% of praseodymium (Ce_{0.5}Pr_{0.5}O₂₋₈-500 and Ce_{0.2}Pr_{0.8}O₂₋₈-500, respectively), the maximum NO₂ production is similar or slightly higher than that of Ce_{0.8}Pr_{0.2}O₂₋₈-500, showing the previous mixed oxides much smaller BET surface areas (27 and 17 m²/g, respectively). Finally, pure PrO₂₋₈-500 is characterized by an increased NO₂ production (maximum NO₂ production of 48% at 375°C). All these experimental evidences reveal that the progressive loading of Pr onto ceria does not yield a gradual and regular trend of increase in activity, which can be explained by a balance among more presence of Pr reducible cation but, in general, lower BET areas than the Ce_{0.8}Pr_{0.2}O₂ composition, which makes difficult the establishment of correlations.

It can also be seen that, as the praseodymium content of $Ce_xPr_{1-x}O_{2-\delta}$ -500 oxides increases, the activity appears at lower temperatures, in the range of 50°C to 250°C. This was not previously detected for pure ceria or for mixed $Ce_xZr_{1-x}O_2$ oxides. In this temperature range, the peak of NO₂ formation at 150°C of pure PrO_{2-δ}-500 is noticeable, with a maximum NO₂ production of 16%. This NO₂ production by $Ce_xPr_{1-x}O_{2-\delta}$ -500 oxides with x = 0.5, 0.2 and 0 in the range of 50°C to 250°C is

due to NOx species desorption, mainly as NO₂, that were previously adsorbed on the surface at very low temperatures.

The calcination at 1000°C of $Ce_xPr_{1-x}O_{2-\delta}$ oxides causes the loss of catalytic activity in the low temperature range (between 50°C and 250°C), with onset NO₂ production at higher temperatures. In addition, the catalytic NO₂ production is diminished, as expected, by the severe sintering effect suffered by this type of oxides. However, it is noteworthy that $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -1000 and $PrO_{2-\delta}$ -1000 oxides, with BET surface areas of only 4 and 2 m²/g respectively, present a greater capacity for NO oxidation than pure CeO₂ calcined at 500°C, thus indicating the accentuated activity promoted by praseodymium, with respect to cerium, in this oxidation reaction.

This high catalytic activity in the NO oxidation to NO₂ reaction, after calcination at such a high temperature, 1000°C, had never been obtained either in $Ce_xZr_{1-x}O_2$ mixed oxides or in pure ceria, which agrees the interest of replacing the zirconium doping cation by praseodymium in the cerium oxide. These results are supported by the energy values of the Ce-O bond, which are higher than those of the Pr-O bond [38], because the ionization potential of Ce^{3+} is 2.22 eV, lower than the corresponding ionization potential value of the Pr^{3+} cation [77]. Due to this, the incorporation of praseodymium into the ceria lattice increases both the creation of oxygen vacancies and the presence of more labile oxygen species [38]. This is the reason why the NO oxidation to NO₂ profiles obtained were improved compared to those of $Ce_xZr_{1-x}O_2$.

It is interesting to point out that this is one of the most interesting findings of this work, since it will have a very positive influence on the soot combustion activity under NOx/O₂, considering that these catalysts will be submitted to strong thermal shock under real applications (diesel exhaust). Complementarily, the influence of Pr loading on the NO oxidation activity can be more clearly seen in this set of samples, since the enhancement in activity is gradual with the Pr content (see Figure 6b). Probably, this can be due to the fact that all the catalysts calcined at 1000°C present very low and comparable BET surface areas. Therefore, the higher presence of a more reducible cation (Pr) leads to higher catalytic activities.

In addition, the higher reducibility of the Pr^{4+} cation compared to the Ce⁴⁺ cation explains the different H₂-TPR profiles presented previously. Thus, in the temperature range between 360°C and 430°C, where the maximum NO₂ production for Ce_xPr_{1-x}O_{2-δ}-500 oxides is reached, the H₂-TPR profiles of the praseodymium-containing oxides show a significant H₂ consumption, while CeO₂-500 has barely begun its surface reduction at 450°C. In this respect, Sinev et al. [38] were able to observe by XPS that in the case of Ce_xPr_{1-x}O_{2-δ} mixed oxides, both in a predominantly oxidizing or a reducing

environment, the surface layers present Ce^{4+} ions as predominant, while the praseodymium ions were partially reduced to the trivalent state. This fact again justifies that the larger the praseodymium content, the higher the mixed oxide activity in the NO oxidation to NO₂.

The results presented so far show a good agreement with the literature, regarding the praseodymium-doping effect in the ceria lattice. Pu et al. [78] investigated the doping effect with praseodymium and copper on ceria, preparing these materials using the sol-gel method. It was observed that the $Ce_{0.9}Pr_{0.1}O_{2-\delta}$ had a higher catalytic activity in the CO oxidation reaction than that of pure ceria, which in turn was related to the higher oxygen vacancies concentration, as a result of the Ce⁴⁺ cations substitution by Pr^{3+}/Pr^{4+} cations in the ceria framework. In total agreement with the previous work, Somacescu et al. [37] studied the catalytic activity of methane oxidation with mixed mesoporous $Ce_xPr_{1-x}O_{2-\delta}$ oxides with various compositions, prepared by using an ionic surfactant. It could be demonstrated a greater catalytic activity for all the $Ce_xPr_{1-x}O_{2-\delta}$ mixed oxides synthesized with respect to pure cerium oxide.

Finally, the NO₂ formation profiles obtained as a function of temperature for both Ce_xPr_{1-x}O_{2- δ} (Figure 6) and Ce_xZr_{1-x}O₂ oxides (see previously published results using these mixed oxides [57]) confirm that ceria doping with praseodymium leads to catalytic capabilities in the NO oxidation to NO₂ under O₂ atmosphere much more efficient than when doping with zirconium. In fact, the best Ce_xZr_{1-x}O₂ mixed oxide prepared to date, Ce(4+)_{0.8}Zr_{0.2}O₂-500 [57], starts showing some catalytic activity from 250°C, generating a NO₂ maximum of 26% at 429°C, while the Ce_xPr_{1-x}O_{2- δ}-500 mixed oxides studied in the present work show a significant NO₂ formation at 50°C, with a maximum level around 40-48% at temperatures lower than 430°C.

3.2.2. Catalytic soot combustion tests under NOx/O_2 and O_2/N_2

In this section, the performance of $Ce_xPr_{1-x}O_{2-\delta}$ catalysts calcined at 500°C and 1000°C towards soot combustion is studied by using the loose contact mode between catalyst and soot. In addition, the catalytic behavior of these oxides in both NOx/O₂ and O₂/N₂ atmospheres is analyzed. It should be remarked that a tentative correlation and discussion between the characterization results and the catalytic activity of the catalysts is carried out in this subsection, due to its complexity, since several factors affect the catalytic behavior. Figure 7 shows the soot conversion profiles of $Ce_xPr_{1-x}O_{2-\delta}$ -500 catalysts, obtained in temperature-programmed experiments under NO_x/O₂ atmosphere (Figure 7a), as well as in O₂/N₂ atmosphere (Figure 7b).

All the prepared catalysts decrease the oxidation temperature of soot compared to the noncatalyzed oxidation, thus obtaining better catalytic behavior when these tests are carried out in the presence of NOx (Figure 7a). This aspect was also seen in the catalytic study of soot combustion using $Ce_xZr_{1-x}O_2$ oxides [57]. In order to facilitate the comparison of the catalytic activity in the two atmospheres studied, the T50% values (see Experimental Section) of the $Ce_xPr_{1-x}O_{2-\delta}$ -T soot combustion tests carried out under both NOx/O₂ and O₂/N₂ have been included in Table 4. In addition, this table also shows the real selectivity values for CO formation (see Experimental Section), as it is the undesirable product in soot combustion.

Looking more closely at the soot conversion profiles of $Ce_xPr_{1-x}O_{2-\delta}$ -500 catalysts obtained under NOx/O₂ atmosphere (Figure 7a), the catalytic order of the oxides varies with temperature. Thus, at low temperatures (ranging from 300 to 450°C), there is a good agreement between the NO oxidation capacity to NO₂ and the catalytic activity towards soot combustion. In the latter case, the following trend is found:

 $PrO_{2\text{-}\delta}-500 > Ce_{0.2}Pr_{0.8}O_{2\text{-}\delta}-500 \approx Ce_{0.5}Pr_{0.5}O_{2\text{-}\delta}-500\text{-}CAL > Ce_{0.5}Pr_{0.5}O_{2\text{-}\delta}-500 > Ce_{0.8}Pr_{0.2}O_{2\text{-}\delta}-500 > Ce_{0.8}Pr_{0.2}O_{2\text{-}\delta}-500 > Ce_{0.8}Pr_{0.2}O_{2\text{-}\delta}-500 > Ce_{0.8}Pr_{0.8}O_{2\text{-}\delta}-500 > Ce_{0.8}O_{2\text{-}\delta}-500 > Ce_{0.8}O_{2\text$

However, at higher temperatures where the soot conversion percentage is higher (between 500°C and 650°C), the same catalytic order is not obtained in NOx/O₂ atmosphere, since the most active catalyst in this case is the Ce_{0.5}Pr_{0.5}O_{2.δ}-500-CAL and not the pure PrO_{2-δ}-500. Although, the catalytic differences between the Ce_xPr_{1-x}O_{2-δ}-500 oxides with x = 0.5, 0.2 and 0 in this temperature range are very small. Thus, in NOx/O₂ atmosphere, the Ce_{0.5}Pr_{0.5}O_{2-δ}-500-CAL is always slightly higher in activity than its counterpart prepared by co-precipitation (Ce_{0.5}Pr_{0.5}O_{2-δ}-500), which is relevant in terms of the sustainability and economy of the nitrate calcination method, as it requires only the precursor cerium and praseodymium salts as reagents. An interesting analogy is that Ce_{0.5}Pr_{0.5}O_{2-δ} composition was also optimal in a previous catalytic study [46] in which the activity and stability of Ce_xPr_{1-x}O_{2-δ} mixed oxides was evaluated with x = 0.8, 0.5 and 0.2 together with the pure CeO₂ and PrO_{2-δ} oxides in the combustion of 1,2-dichloroethane. As a summary, a synergistic effect regarding Pr-doping onto ceria (as the optimal composition) might be seen for this formulation. It can be tentatively said that a combination of moderate surface area (because the following Pr-rich

composition, $Ce_{0.2}Pr_{0.8}O_2$, presents a lowering in surface area) with good oxygen mobility (see Figure S2) could be responsible of this trend.

The Ce_{0.5}Pr_{0.5}O_{2- δ}-500-CAL mixed oxide presents a soot combustion catalytic behavior under NOx/O₂ slightly superior to the analogous oxide prepared by co-precipitation (Ce_{0.5}Pr_{0.5}O_{2- δ}-500). It seems to be due to the NO₂ production in the blank experiment, which was also slightly higher in the oxide prepared by nitrate calcination that, in turn, can be attributed to its higher surface enrichment in praseodymium revealed by the XPS technique (Table 3).

On the other hand, the catalytic activity order of $Ce_xPr_{1-x}O_{2-\delta}$ -500 oxides in this reaction is not the same under O_2/N_2 than under NOx/O_2 atmospheres. Thus, when the soot combustion takes place under O_2/N_2 (without the presence of NOx), pure PrO₂₋₈-500 and the mixed oxides that had a worse praseodymium insertion in the ceria lattice, $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -500 and $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL, exhibit a very similar activity, surpassing the activity of pure CeO₂-500. However, Ce_{0.8}Pr_{0.2}O_{2.6}-500 and Ce_{0.5}Pr_{0.5}O₂₋₈-500 have the highest activity under O₂/N₂, but Ce_{0.5}Pr_{0.5}O₂₋₈ composition is slightly more active, as it also happened under NOx/O_2 atmosphere. Nevertheless, the difference in this case is that under O_2/N_2 atmosphere, the co-precipitation method is more favorable than the nitrate calcination method (Figure 7b and Table 4). These observations tentatively indicate that the presence of both cerium and praseodymium has a synergistic effect on the combustion of carbonaceous material under these conditions (O_2/N_2 atmosphere) and, besides, the fact that the Ce_{0.8}Pr_{0.2}O_{2- δ} is the formulation with the highest BET surface area. In this respect, it is described in the literature [38] that the solid-gas transfer of oxygen is faster in a ceria-praseodymia mixed oxide than in pure praseodymia ($Ce_{0.45}Pr_{0.55}O_{2-\delta}$ versus $PrO_{2-\delta}$). The comparison of temperature profiles and isothermal reoxidation kinetics carried out by Sinev et al. [38] showed that the addition of cerium to pure praseodymia increases the mobility of oxygen anions in the lattice. One of the reasons that these authors point out to explain this observation is that while the reduced praseodymium cations (Pr³⁺) appear to be responsible of oxygen activation at the surface, both redox pairs $(Pr^{3+}/Pr^{4+} and Ce^{3+}/Ce^{4+})$ participate in the charge transfer process within the oxide.

The soot combustion reaction by itself under O_2/N_2 (without NOx) should be considered as a test that provides information on the capacity of these oxides for the production and transfer of *active oxygen*. Thus, the final catalytic result in the soot combustion under O_2/N_2 is influenced by three main factors:

(i) The ability to produce surface/subsurface active oxygen species.

(ii) The ability to transfer these active species to the soot surface.

(iii) The ability of the oxide to re-incorporate oxygen from the gas phase into the lattice with the aim of recovering the oxygen released to the soot and to continue producing surface/subsurface *active oxygen* species.

Thus, during the catalytic soot combustion, the oxide undergoes reduction processes when it transfers active oxygen species to the soot surface and oxidation takes place when it takes oxygen from the gas phase.

However, in the temperature-programmed H₂ reduction tests, the experimental conditions are very different. In this case, the atmosphere is strongly reducing, so these tests only reveal information on the oxides reduction, regardless of the oxide capacity for reoxidation. Meanwhile, the latter is also relevant for the O_2/N_2 soot combustion test. For this reason, the catalytic order in soot combustion under O_2/N_2 atmosphere in Ce_xPr_{1-x}O_{2-δ}-500 oxides does not match with the reduction profiles (H₂-TPR tests, Figure 5).

With respect to these soot combustion tests under O_2/N_2 , it was already analyzed in a previous work [57] that at high temperatures, where soot combustion under O_2/N_2 occurs, a good insertion of zirconium in the ceria lattice, and therefore, an acceptable oxygen mobility in the sub-surface and bulk, were key to explain the catalytic activity of $Ce_xZr_{1-x}O_2$ in *loose contact* mode (between soot and catalyst). In this sense, for $Ce_xPr_{1-x}O_{2-\delta}$, it also appears that the insertion of the doping cation into the ceria framework is a key factor to justify the catalytic soot combustion activity under O_2/N_2 . Therefore, it is shown in Figure 7b that $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500 oxide, despite having less praseodymium content, presents a catalytic activity almost identical to that of $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500, since this composition ($Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500) presents the best praseodymium insertion into the ceria structure achieved, as indicated by the values of the apparent cubic cell parameters obtained by XRD (Figure 2). In the same way, the greater catalytic activity under O_2/N_2 presented by the $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500, prepared by co-precipitation, is reasonable compared to its counterpart prepared by nitrate calcination. This fact is due to the worse praseodymium insertion into the ceria structure obtained with $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL, which has led to a worse oxygen mobility in this oxide compared to $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500 prepared by co-precipitation, and therefore, to a worse activity in O_2/N_2 .

In this sense, the justification of the trends observed in Figure 7b is not simple, as there are several variables that converge simultaneously. The most important parameters for this reaction under O_2/N_2 (without the presence of NOx) are, firstly, a good praseodymium insertion into the ceria lattice, and secondly, the praseodymium content in the mixed oxide. Finally, at high soot conversions, since less and less soot remains in the reactor, BET surface area (and definitively particle size), seems

to be relevant under *loose contact*, since more and more points of contact among soot and catalyst are being decreased. This can be a tentative explanation to account for why $Ce_{0.8}Pr_{0.2}O_{2-\delta}$ is one of the best formulations.

The Ce_xPr_{1-x}O_{2-δ}-500 oxides show quite low selectivity values of CO formation (**Table 4**), all of them lower than 17%. In addition, these values reveal a lower CO selectivity under O₂/N₂ than under NOx/O₂ atmosphere. Two hypotheses are presented to explain this situation. The first one is based on the fact that the surface oxygen complexes (SOCs) formed on soot as well as the decomposition of these SOCs to CO/CO₂ depend on the type of atmosphere in which the combustion takes place (NOx/O₂ versus O₂/N₂) and on the temperature. This hypothesis is supported by the slightly higher selectivity to CO in the soot combustion without catalyst when it takes place under NOx/O₂ compared to that under O₂/N₂ (63% versus 60% respectively). The second hypothesis is related to the known catalytic capacity of cerium-based oxides for the CO oxidation [24, 32-34, 60, 78], so the presence of NOx in the atmosphere could cause a certain inhibition of the CO oxidation reaction due to the formation of nitrite/nitrate surface groups on the catalyst, that would prevent to a certain degree the adsorption of the CO released by soot for its complete oxidation to CO₂.

Additionally, it should be noted that, under *loose contact* conditions between catalyst and soot, both under NOx/O₂ and O₂/N₂ atmosphere, the catalytic activity for soot combustion obtained with the best $Ce_xPr_{1-x}O_{2-\delta}$ -500 mixed oxide is always higher than that of the best mixed oxide derived from a previous study, carried out by us with ceria-zirconia mixed oxides [57].

Finally, the effect of the calcination temperature on the $Ce_xPr_{1-x}O_{2-\delta}$ catalytic activity towards soot combustion was studied. Figure 8 shows the soot conversion profiles of both NOx/O₂ atmosphere (Figure 8a) and O₂/N₂ atmosphere (Figure 8b) of these oxides calcined at 1000°C.

The catalytic activity for soot combustion of $Ce_xPr_{1-x}O_{2-\delta}$ oxides, when calcined at 1000°C (Figure 8) is very limited, according to Krishna et al. [19]. These authors carried out complementary soot combustion tests establishing an *intimate* (tight) contact between catalyst and soot under O₂ atmosphere, in order to observe catalytic differences between CeO₂ and Ce_{0.9}Pr_{0.1}O_{2- δ} oxides calcined at 1000°C, demonstrating the greater catalytic activity of Ce_{0.9}Pr_{0.1}O_{2- δ}-1000 mixed oxide under O₂ when there are *tight contact* conditions.

In our case, even if catalyst and soot are mixed under *loose contact*, a slightly higher activity can be observed in the soot conversion curves of the praseodymium-containing catalysts ($Ce_xPr_{1-x}O_{2-\delta}$ -1000 with 0 < x < 1), compared to the conversion curve of pure oxide CeO₂-1000, in both NOx/O₂

and O_2/N_2 atmospheres, with the greatest difference among CeO₂-1000 and the praseodymiumcontaining catalysts when the atmosphere contains NOx. This can be ascribed to the higher NO₂ production and the lower temperatures at which takes place, observed in any of the praseodymiumcontaining samples versus pure CeO₂-1000.

In Figure 8a, all the Ce_xPr_{1-x}O_{2-δ}-1000 oxides, except pure CeO₂-1000 oxide, have very similar T50% values (in the narrow range of 587°C to 589°C, see Table 4). However, for the low temperature range (350-550°C), in which the soot conversion is less than 25%, the Ce_{0.8}Pr_{0.2}O_{2-δ}-1000 mixed oxide shows less activity than the other oxides, which is related to its NO₂ production in the blank test at higher temperatures range (the NO₂ formation profile for Ce_{0.8}Pr_{0.2}O_{2-δ}-1000 starts at temperatures above 350°C, while the other praseodymium-containing oxides already show NO₂ formation from 250°C on, Figure 6b).

Regarding the soot combustion tests under O_2/N_2 atmosphere of these $Ce_xPr_{1-x}O_{2-\delta}$ -1000 oxides, with the exception of pure CeO₂-1000 (Figure 8b), the T50% values remain the same or are slightly worse than those obtained under NOx/O₂ atmosphere, being PrO_{2-δ}-1000 the one with the highest activity under these conditions, although the differences with the other $Ce_xPr_{1-x}O_{2-\delta}$ -1000 mixed oxides are very small. On the other hand, and regarding the PrO_{2-δ}-1000 oxide, it is important to mention the low selectivity towards the CO formation under O_2/N_2 (3%, Table 4), which certifies that this oxide, even when calcined at 1000°C, presents a considerable activity as an oxidation catalyst, since its high activity in the NO oxidation to NO₂ has already revealed (Figure 6b).

4. Conclusions

In this work, catalysts with different $Ce_xPr_{1-x}O_{2-\delta}$ composition (with 0 < x < 1) have been prepared using the co-precipitation method, calcining these oxides at both 500°C and 1000°C. After performing soot combustion tests, the $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ composition showed a high catalytic performance under NOx/O₂. Therefore, this formulation has also been synthesized by a simple method, consisting of calcining the precursor nitrates at 500°C. The structural and surface characterization of these oxides and the catalytic activity evaluation of soot combustion under both NOx/O₂ and O₂/N₂ atmospheres, and in the NO oxidation to NO₂ as well have led to the following conclusions: As the nominal praseodymium content of the $Ce_xPr_{1-x}O_{2-\delta}$ mixed oxide increases, a part of this Pr doping is inserted into the ceria lattice, but another part is segregated onto the surface of the particles. Due to this, all the $Ce_xPr_{1-x}O_{2-\delta}$ -T mixed oxides present superficial praseodymium enrichment, even obtaining a clear phase segregation in the case of $Ce_{0.2}Pr_{0.8}O_{2-\delta}$ when it is calcined at 1000°C.

Regarding the $Ce_xPr_{1-x}O_{2-\delta}$ -500 mixed oxides, part of the praseodymium that is inserted into the ceria lattice is present as Pr^{3+} , which leads to the presence of a significant number of anionic vacancies in this oxide. However, when these mixed oxides are calcined at 1000°C, the Pr^{3+} proportion inserted into the structure of the ceria decreases. On the other hand, the calcination at 1000°C of pure $PrO_{2-\delta}$ leads to a higher Pr^{3+} presence than its counterpart calcined at 500°C.

The $Ce_{0.5}Pr_{0.5}O_{2-\delta}$ composition calcined at 500°C presents higher praseodymium enrichment on the particles surface when using the nitrate calcination method compared to the co-precipitation method, which implies a lower insertion of the doping cation into the structure of the ceria.

The ceria doping with praseodymium leads to a better reduction of the oxide, with the reduction profiles moving towards lower temperatures compared to pure ceria. Additionally, a higher NO oxidation capacity to NO_2 is observed after Pr doping. In both cases, the pure $PrO_{2-\delta}$ showed the best behavior.

The Ce_{0.5}Pr_{0.5}O₂₋₈-500 composition exhibits the highest catalytic activity in soot combustion. Under NOx/O₂ atmosphere, this oxide is most active one when prepared by nitrate calcination. However, under O₂/N₂ atmosphere a better activity is achieved if the co-precipitation method is used, because under these reaction conditions, a better praseodymium insertion into the ceria lattice seems to lead to an improved oxygen mobility both on the surface and in the oxide framework.

Acknowledgements

The authors gratefully acknowledge the financial support of Generalitat Valenciana (PROMETEO/2018/076 project) and the Spanish Ministry of Economy and Competitiveness (CTQ2015-64801-R project) and the UE-FEDER funding. J.C.M.M. also acknowledges Spanish Ministry of Science, Innovation and Universities for the financial support through a FPU grant (FPU17/00603).

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Samula	BET surface	Apparent a (nm)	
Sample	area (m²/g)	Cell parameter ^a	
CeO ₂ -500	54	0.5415	
CeO ₂ -1000	1	0.5424	
$Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500	67	0.5424	
$Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -1000	4	0.5406	
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500	28	0.5433	
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL	37	0.5424	
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -1000	3	0.5406	
CeO ₂ (JCPDS 34-0394)		0.5411	
PrO ₂ (JCPDS 24-1006)		0.5391	
Pr ₆ O ₁₁ (JCPDS 42-1121)		0.5470	
PrO _{1.83} (JCPDS 06-0329)		0.5466	

Table 1. BET surface area and apparent cubic cell parameter of the Ce_xPr_{1-x}O_{2-δ}-T oxides.

^a Experiental cubic cell parameter estimated from peak (111). They are named as "apparent" because no diffractogram refinement technique was used for their calculation.

[6	5 <mark>3].</mark>
Cation	Radius (nm)
Ce ⁴⁺	0.097
Pr ⁴⁺	0.096
Ce ³⁺	0.1143
Pr ³⁺	0.1126

Table 2. Ionic radii of the cerium and praseodymium cations with coordination number eight

Sample	Surface atomic concentrations (atomic %)				Surface atomic ratios		
	Ce	Pr	0	С	Ce/Pr ^a	$Ce^{3+}(\%)^{b}$	$Pr^{3+}(\%)^{c}$
CeO ₂ -500	15.4	-	55.9	28.7	-	28.2	-
CeO ₂ -1000	7.9	-	45.4	46.7	-	32.1	-
$Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -500	11.0	6.8	42.1	40.1	1.6 (4.0)	33.5	58.3
$Ce_{0.8}Pr_{0.2}O_{2-\delta}$ -1000	10.7	8.7	37.3	43.3	1.2 (4.0)	41.4	57.0
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500	5.9	10.6	32.2	51.3	0.5 (1.0)	36.0	68.2
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL	4.2	10.4	34.5	50.9	0.4 (1.0)	31.0	70.5
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -1000	4.4	10.9	31.3	53.4	0.4 (1.0)	37.3	53.5
$Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -500	2.8	19.7	46.8	30.7	0.14 (0.25)	32.2	42.2
$Ce_{0.2}Pr_{0.8}O_{2-\delta}$ -1000	1.7	18.1	48.1	32.1	0.09 (0.25)	33.4	41.2
PrO _{2-ð} -500	-	19.9	49.8	30.3	-	-	35.3
PrO _{2-δ} -1000	-	18.7	52.3	29.0	-	-	61.9

Table 3. Surface atomic concentrations and surface atomic ratios estimated by XPS for $Ce_xPr_{1-xO_{2-\delta}-T}$.

^a Nominal Ce/Pr atomic ratio in parentheses.

^b Ce³⁺ percentage with respect to the total cerium amount on surface $(100 \cdot Ce^{3+}/(Ce^{3+} + Ce^{4+}))$.

^c Pr^{3+} percentage with respect to the total praseodymium amount on surface $(100 \cdot Pr^{3+}/(Pr^{3+} + Pr^{4+}))$.

Sample	T50% (°C) NOx/O2	T50% (°C) O2/N2	Real selectivity to CO (%) under NOx/O ₂	Real selectivity to CO (%) under O ₂ /N ₂
Without catalyst	603	597	63	60
CeO ₂ -500	501	580	7	1
CeO ₂ -1000	602	594	61	53
$Ce_{0.8}Pr_{0.2}O_{2-\delta}-500$	502	547	6	<1
$Ce_{0.8}Pr_{0.2}O_{2-\delta}-1000$	589	589	60	44
$Ce_{0.5}Pr_{0.5}O_{2-\delta}-500$	485	542	9	2
$Ce_{0.5}Pr_{0.5}O_{2-\delta}$ -500-CAL	477	562	10	<1
Ce _{0.5} Pr _{0.5} O _{2-δ} -1000	589	592	60	45
$Ce_{0.2}Pr_{0.8}O_{2-\delta}-500$	480	560	16	9

Table 4. $Ce_xPr_{1-x}O_{2-\delta}$ -T oxides: Temperature to reach the 50% of soot conversion (T50% (°C)) and real selectivity towards CO formation (%), both under NOx/O₂ and O₂/N₂ atmospheres.

Ce _{0.2} Pr _{0.8} O _{2-δ} -1000	589	592	51	44
PrO _{2-δ} -500	486	560	9	<1
PrO _{2-δ} -1000	587	586	54	3

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Figure 1. X-Ray diffractograms of $Ce_xPr_{1-x}O_{2-\delta}$ (a) calcined at 500°C and (b) calcined at 1000°C, together with representative reference XRD patterns.

Figure 2. Relationship between the apparent cubic cell parameter, presented in Table 1, and the praseodymium atomic content of the $Ce_xPr_{1-x}O_{2-\delta}$ -500 oxides (blue squares) and $Ce_xPr_{1-x}O_{2-\delta}$ -1000 (red squares). The dotted lines correspond to equations (2) and (3) derived from Vegard's Law [59].

Figure 3. Raman spectra of the $Ce_xPr_{1-x}O_{2-\delta}$ oxides (a) calcined at 500°C and (b) calcined at 1000°C.

Figure 4. Relationship between the position of the maximum Raman F_{2g} band positions and the Pr atomic percentage in Ce_xPr_{1-x}O_{2- δ} oxides with 0 < x < 1 calcined at 500°C (blue circles) and 1000°C (red circles). The Ce_{0.5}Pr_{0.5}O_{2- δ}-500-CAL mixed oxide is represented with a green square.

Figure 5. H₂-TPR profiles of $Ce_xPr_{1-x}O_{2-\delta}$ (a) calcined at 500°C and (b) calcined at 1000°C. Both Figures present identical Y-axis scales, for proper comparison.

Figure 6. NO₂ formation profiles in blank tests, without soot (under 500 ppm NOx/5% O₂/N₂) as a function of temperature, for Ce_xPr_{1-x}O_{2- δ} (a) calcined at 500°C and (b) calcined at 1000°C.

Figure 7. Catalytic soot combustion experiments performed with $Ce_xPr_{1-x}O_{2-\delta}$ -500 (a) in 500 ppm NOx/5% O₂/N₂ atmosphere and (b) in 5% O₂/N₂ atmosphere.

Figure 8. Soot combustion tests for $Ce_xPr_{1-x}O_{2-\delta}$ -1000 catalysts (a) under 500 ppm NOx/5% O₂/N₂ atmosphere and (b) under 5% O₂/N₂ atmosphere.





Figure 1.



Figure 2.





Figure 3.



Figure 4.



Figure 5.



Figure 6.



Figure 7.



Figure 8.